

# Product Data Sheet

## Gyproc® Joint Filler

Gyproc Joint Filler is a gypsum based setting material for bedding tapes and filling plasterboard joints.

### Where to use

Use it in stages one and two of the traditional three-stage hand jointing process. Can be used with Gyproc plasterboards and Glasroc® F MultiBoard, Glasroc F FireCase and Rigidur H.



## Product information

### Composition

This product is a gypsum based filler.

### Colour

Off-white.

### Nominal weight (kg)

12.5

## Performance

Here we only provide performance information related to the product. Please see the White Book online for system-dependent performance.

### Standards

EN 13963:2005, Type 1B.

Declarations of Performance (DoP) available [Click here](#).

Reaction to fire	A1
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### Limitations of use

Gyproc Joint Filler should only be used as a filling product, not as a finishing product.

### Effect of moisture and condensation

Don't expose the product to moisture repeatedly or for long periods of time, as this can cause it to lose strength and adhesion.

### Effect of temperature

Ambient and background temperature must be maintained above 5°C until fully dry.

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### Application

#### Background preparation: plasterboards

Backgrounds should be reasonably dry, clean and dust-free.

#### Mixing up

Add Gyproc Joint Filler gradually to clean water in a clean mixing vessel, stirring continuously until a smooth creamy consistency is achieved. Excessive mechanical mixing should be avoided and only low-speed mixers used.

#### Applying to different substrates

Apply Gyproc Joint Filler to the joint to embed the tape and immediately overcoat to fully fill the tapered board edges and just feather out onto the board surface. Allow to set for a minimum of 140 minutes before applying the next coat.

### Painting and wallpapering

#### Painting

Apply Gyproc Drywall Primer as soon as practicable after sanding, in preparation for painting.

#### Wallpapering

Apply Gyproc Drywall Sealer as soon as practicable after sanding, in preparation for applying wallcoverings.

#### Tiling

Not suitable as a background for direct application of tiles.

#### Snagging and minor repairs

Minor scratches and dents can be repaired by filling with a new application of this jointing material before redecoration.

Working time: maximum	60 minutes
Set time: minimum	80 minutes
Minimum recommended time before recoating	140 minutes
Water requirements per bag (litres)	6.75

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### Sitework

#### Storage

Bags should be stored inside on a flat and stable surface, away from any sources of moisture, heat or direct sunlight. If storing on a concrete floor, use dry timber platforms. The bags should not be stored near any edges, openings, walkways or traffic areas, where they could fall or cause obstruction. Damaged or opened bags should be used first or discarded appropriately.

#### Handling

British Gypsum fully accepts its responsibilities as a supplier of building materials and systems as required by Section 6 of the Health and Safety at Work etc. Act 1974.

To reduce manual handling risk, employers and workers should follow HSE's Manual Handling Operations Regulations 1992 (MHOR) and the HSE's guidance on manual handling at work (INDG143). Employers should carry out a risk assessment and implement control measures to avoid or minimise the need for manual handling. Workers should follow safe lifting and moving techniques and report any hazards.

#### Safety Data Sheet

Safety Data Sheet (SDS) available [Click here](#).

#### Shelf life

Stored correctly, this product has a shelf life of six months, and bags are marked with a use by date so you can use them in strict rotation.

#### Packaging overview

This product is packaged in a paper bag and is supplied palletised.

Quantity per pallet	80 bags
Pallet: nominal height (mm)	820
Pallet: nominal length (mm)	1030
Pallet: nominal depth (mm)	1030
Pallet: nominal weight (tonnes)	1.03

### Environmental

#### Recyclability

This product can be recycled.

#### Disposal

Segregate the product from non-gypsum waste for recycling where possible, and dispose of it according to local authority requirements.



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