

Report Number BTC 18407F

A FIRE RESISTANCE TEST ON A GYPWALL METAL STUD PARTITION WITH 92MM STUD FRAMEWORK CLAD EACH SIDE WITH A SINGLE LAYER OF 15MM GYPROC SOUNDBLOC F EX KIRKBY THORE AND 100mm ISOVER MODULAR ROLL IN THE CAVITY, CONDUCTED IN ACCORDANCE WITH BS EN 1364-1:1999.

Test Date: 13th August 2013

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Customer: British Gypsum
East Leake
Loughborough
Leicestershire
LE12 6HX

Customer: **British Gypsum**

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A FIRE RESISTANCE TEST ON A GYPWALL METAL STUD PARTITION WITH 92MM STUD FRAMEWORK CLAD EACH SIDE WITH A SINGLE LAYER OF 15MM GYPROC SOUNDBLOC F EX KIRKBY THORE AND 100mm ISOVER MODULAR ROLL IN THE CAVITY, CONDUCTED IN ACCORDANCE WITH BS EN 1364-1:1999.

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1. FOREWORD

This test report details a fire resistance test conducted on a metal stud partition clad on each face with a single double layer of Gyproc SoundBloc F. The test sponsor was British Gypsum.

The test specimen was installed by Liam Woodford. The construction of the specimen took place on the 8th August 2013. The Building Test Centre played no role in the design or selection of materials comprising the test specimen.

The test was conducted on the 13th August 2013.

This report details the method of construction, the test conditions and the results obtained when the specific element of construction described herein was tested following the procedures outlined in EN 1363-1, and where appropriate EN 1363-2. Any significant deviation with respect to size, constructional details, loads, stresses, edge or end conditions other than those allowed under the field of direct application in EN 1364-1 is not covered by this report.

“Because of the nature of fire resistance testing and the consequent difficulty in quantifying the uncertainty of measurement of fire resistance, it is not possible to provide a stated degree of accuracy of the result” – BS EN 1363-1:2012 (page 30).

2. REPORT AUTHORISATION

Report Author



Samuel Potter
Scientist

Authorised by
P.P. Phil Barnes



Paul Miller
BSc. (Hons.)
Fire Test Manager

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3. TEST REPORT AMENDMENTS

| Page | Amendments | Date |
|------|------------|------|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

4. TEST CONSTRUCTION

4.1 Description of Construction

The specimen was constructed in a refractory concrete lined steel restraint test frame with an opening of 3000 mm (high) x 3000 mm (wide).

Gypframe 94FEC50 Folded Edge Standard Floor and Ceiling Channels were fixed to the head and base of the test aperture at 600mm centres using 60mm fire resistant fixings.

Gypframe 92S50 'C' Studs were positioned at 600mm centres between the channels. The right hand stud viewed from the unexposed face was not fixed to the perimeter of the test frame, and the gap between the stud and the frame lining was filled with a 25mm thick rock mineral fibre gasket.

At the left-hand edge a Gypframe 92S50 'C' Stud was used to fix the partition to the test frame, using 60mm fire resistance fixings at 600mm centres.

Thermocouples were added to the studs at mid height on the web, hot and cold flanges of the central two studs.

A layer of 100mm Isover Modular Roll was positioned in the cavity.

Both the unexposed face and the exposed face of the specimen were clad with a single layer of 15mm Gyproc SoundBloc F. The boards were fixed with 25mm Gyproc Drywall Screws at 300mm centres around the perimeter and within the field of the boards.

All vertical joints were staggered between layers, with a full board at the free end of the exposed face. A horizontal joint was positioned at 2400mm from the base, on both faces of the specimen. A Gypframe GFS1 Fixing Strap was used behind the horizontal outer layer board joint.

All external board joints were taped and filled using Gyproc Paper Joint Tape and Gyproc Joint Filler as appropriate. All screw heads were spotted using Gyproc Joint Filler.

4.2 Test Construction Drawings

4.2.1 Horizontal Cross Section

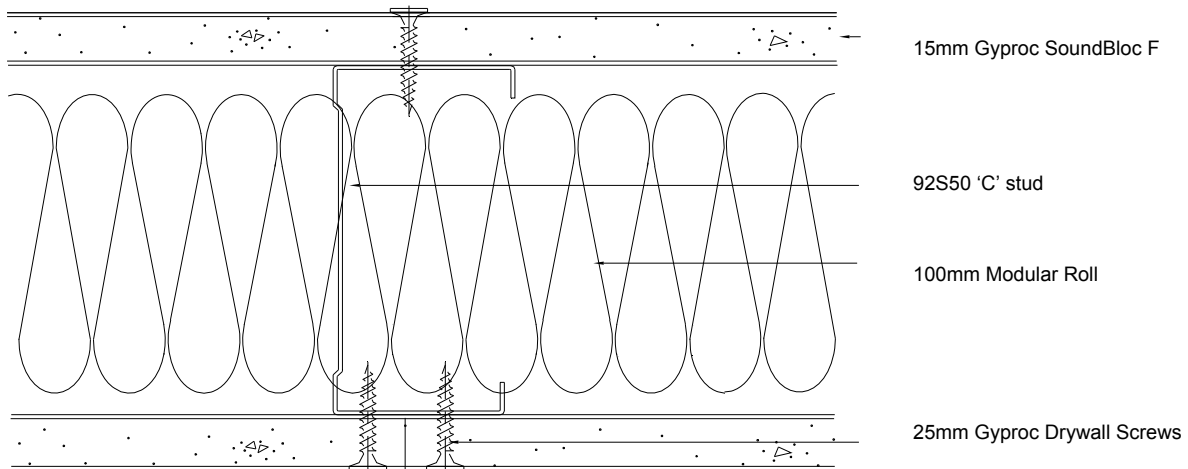


Figure 1 - Horizontal Cross Section

4.2.2 Exposed Face Elevation

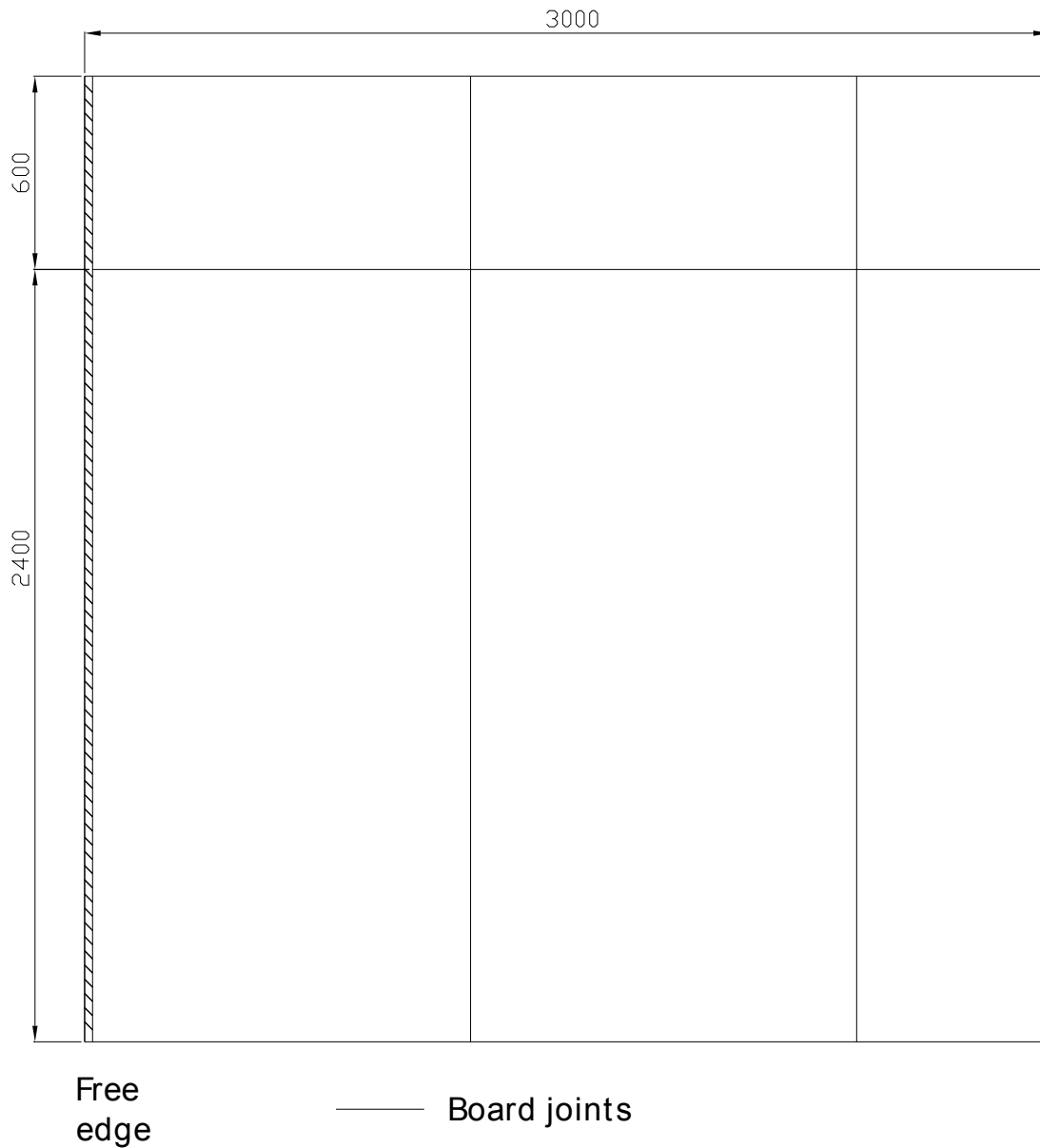


Figure 2 - Exposed Face Elevation

4.2.3 Unexposed Face Elevation

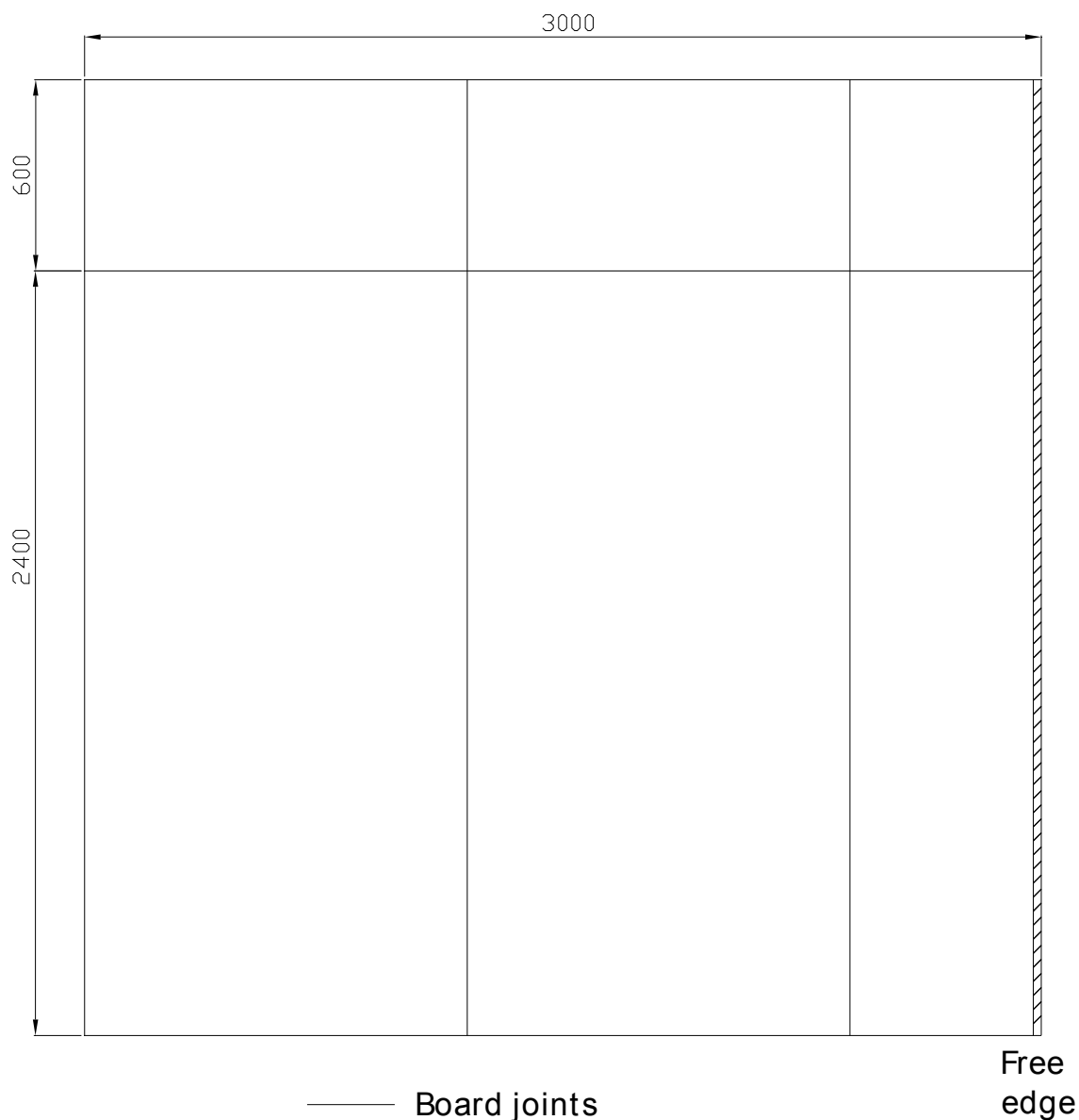


Figure 3 - Unexposed Face Elevation

The descriptions of individual components making up the test specimen were provided by the customer and were checked for accuracy wherever possible.

Customer: **British Gypsum**

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5. TEST MATERIALS

5.1 Gyproc SoundBloc F

- i) Nominally, 2400mm (long) x 1200mm (wide) x 15mm (thick), Gyproc SoundBloc F, manufactured and supplied by British Gypsum, ex Kirkby Thore.

| | |
|--------------------------------|---|
| Measured weight per unit area: | 13.4 kg/m ² |
| Measured thickness: | 15.3 mm |
| Board identification numbers: | 26 207 13 11:41 26 207 13 11:41 26 207 13 11:41 |
| Measured moisture content: | 0.54 % |

The surface density and board thickness were calculated using the actual weight and size of a selection of boards used in the test specimen. The moisture content of plasterboard was determined using samples dried to constant weight in an oven at 50°C.

Material dimensions were supplied by British Gypsum.

5.2 Metal Components

- ii) Gypframe 94FEC50 Folded Edge Standard Floor & Ceiling Channels.
iii) Gypframe 92S50 'C' Studs.
iv) Gypframe GFS1 Fixing Strap.

All metal components were supplied by British Gypsum.

5.3 Fasteners

- v) 25mm Gyproc Drywall Screws, supplied by British Gypsum.
vi) 60mm fire resistant fixings, supplied by the Building Test Centre.

5.4 Miscellaneous Components

- vii) Gyproc Paper Joint Tape, supplied by British Gypsum.
viii) Gyproc Joint Filler, supplied by British Gypsum.
ix) Rock mineral fibre gasket, supplied by the Building Test Centre.

Where measurements could not be taken then weight and dimensions were provided by the customer or the manufacturer e.g. from material labelling. Material information was recorded according to procedure MAT/1.

6. TEST PROCEDURE

The test was conducted fully in accordance with BS EN 1364-1: 1999. The specimen was subjected to fire from one side, as specified in BS EN 1364-1: 1999.

As the test specimen is considered to be symmetrical one test is adequate to cover the fire resistance performance in both directions.

The test procedure used was EN 1364-1 Issue 3.

The ambient temperature at the commencement of the test was 19 °C.

The furnace pressure was set to control at 18 ± 2 Pa positive with respect to atmosphere, at the top of the specimen. Furnace pressure data is shown in figure 5.

The test conditions did not meet the full requirements of BS EN 1363-1: 2012 as the test frame stiffness did not fully comply.

The specimen and associated construction were not conditioned in accordance with clause 8 of BS EN 1363-1: 2012.

7. TEST RESULTS

The requirements of the standard were satisfied for the following periods:

| | | |
|-------------------|--------------------------|---|
| Integrity | Sustained flaming | no failure (the test having been discontinued at the request of the sponsor) |
| | 6mm gap gauge | 83 minutes, |
| | 25mm gap gauge | 85 minutes, |
| | Cotton Pad | 82 minutes, |
| Insulation | | 71 minutes, |

The test was terminated at 90 minutes at the request of the sponsor.

8. LIMITATIONS

The scope of the Field of Direct Application of the results and construction detailed in this test report is explained in BS EN 1364-1: 1999, section 13.

9. TEST DATA

9.1 Observations

Observers: Unexposed face S Potter
 Exposed face L Cooper

| Time | | Observations |
|-------|------|---|
| hours | mins | |
| | | <i>All observations refer to the exposed face unless otherwise stated.</i> |
| 0 | 0 | Test started. |
| 0 | 10 | Jointing material was cracking and falling. |
| 0 | 20 | Left-hand vertical joint had opened to approximately 5mm. Right-hand vertical joint had opened to approximately 3mm. Horizontal joint had opened to approximately 2mm. |
| 0 | 30 | Left-hand vertical joint had opened to approximately 6mm. Right-hand vertical joint had opened to approximately 3mm. Horizontal joint had opened to approximately 4mm. Cracks around screw heads adjacent to horizontal joints. <i>Unexposed face</i> No visible change |
| 0 | 40 | Left-hand vertical joint had opened to approximately 8mm. Right-hand vertical joint had opened to approximately 5mm. Horizontal joint had opened to approximately 4mm. Boards breaking around screw heads adjacent to vertical joints. Cracks around screw heads adjacent to horizontal joints. |
| 0 | 50 | Left-hand vertical joint had opened to approximately 15-18mm. Right-hand vertical joint had opened to approximately 10mm. Horizontal joint had opened to approximately 6mm. |

| Time | | Observations |
|-------|------|--|
| hours | mins | |
| | | <i>All observations refer to the exposed face unless otherwise stated.</i> |
| 1 | 00 | <p>Left-hand vertical joint had opened to approximately 25mm. Right-hand vertical joint had opened to approximately 10mm. Horizontal joint had opened to approximately 5-10mm. Vertical crack at mid-span, at top of lower left-hand board approximately 150mm long. Lower left-hand board broken away from screw heads adjacent to left-hand vertical joint.</p> <p><i>Unexposed face</i> No visible change</p> |
| 1 | 09 | <p><i>Unexposed face</i> Centre of centre boards discoloured from approximately 1200mm up to 3000mm height. Left hand vertical joint had opened to approximately 2-3mm. Right hand vertical joint had opened to approximately 2mm. All screw heads discoloured.</p> |
| 1 | 10 | <p>Left-hand vertical joint had opened to approximately 75-100mm. Right-hand vertical joint had opened to approximately 10mm. Horizontal joint had opened to approximately 10mm. All boards crazed. Lower left-hand and lower right-hand boards pulled away from screw heads adjacent to left-hand vertical joint.</p> |
| 1 | 11 | <p><i>Unexposed face</i> INSULATION FAILURE. The temperature rise of thermocouple no.32, positioned at mid height in the centre of the centre board, exceeded 180°C.</p> |
| 1 | 14 | <p><i>Unexposed face</i> Left-hand vertical joint had opened to approximately 4-5mm.</p> |
| 1 | 15 | <p>Insulation had melted away from cavity. Unexposed boards visible through left-hand vertical joint and surface appeared crazed.</p> |

| Time | | Observations |
|-------|------|---|
| hours | mins | |
| | | <i>All observations refer to the exposed face unless otherwise stated.</i> |
| 1 | 20 | <p>Left-hand vertical joint had opened to approximately 150mm. Right-hand vertical joint had opened to approximately 150mm from mid-height downwards. Centre board pulled away from screw heads adjacent to right-hand vertical joint. Horizontal joint had opened to approximately 50mm.</p> <p><i>Unexposed face</i> Cotton pad attempt – no failure.</p> |
| 1 | 21 | <p><i>Unexposed face</i> The mean temperature rise of the standard five thermocouples exceeded 140°C.</p> |
| 1 | 22 | <p>Lower centre board fell and part of lower left-hand board fell approximately 600mm x 600mm from right-hand corner.</p> <p><i>Unexposed face</i> INTEGRITY FAILURE. The cotton pad ignited (flamed) when placed on the right hand left hand vertical joint at approximately 2100mm height.</p> |
| 1 | 23 | <p><i>Unexposed face</i> FURTHER INTEGRITY FAILURE. The gap at approximately 1500mm height on the left hand vertical joint exceeded 6mm x 150mm (6mm gap gauge).</p> |
| 1 | 25 | <p>Studs buckled at cut-out positions. More of lower left-hand board fell approximately 1800mm (long) x 600mm (wide) from right-hand side.</p> |
| 1 | 28 | <p><i>Unexposed face</i> FURTHER INTEGRITY FAILURE. The gap at approximately 1500mm height on the left hand vertical joint exceeded 25mm diameter (25mm gap gauge).</p> |
| 1 | 30 | TEST TERMINATED at the request of the sponsor. |

9.2 Furnace Temperature Graph

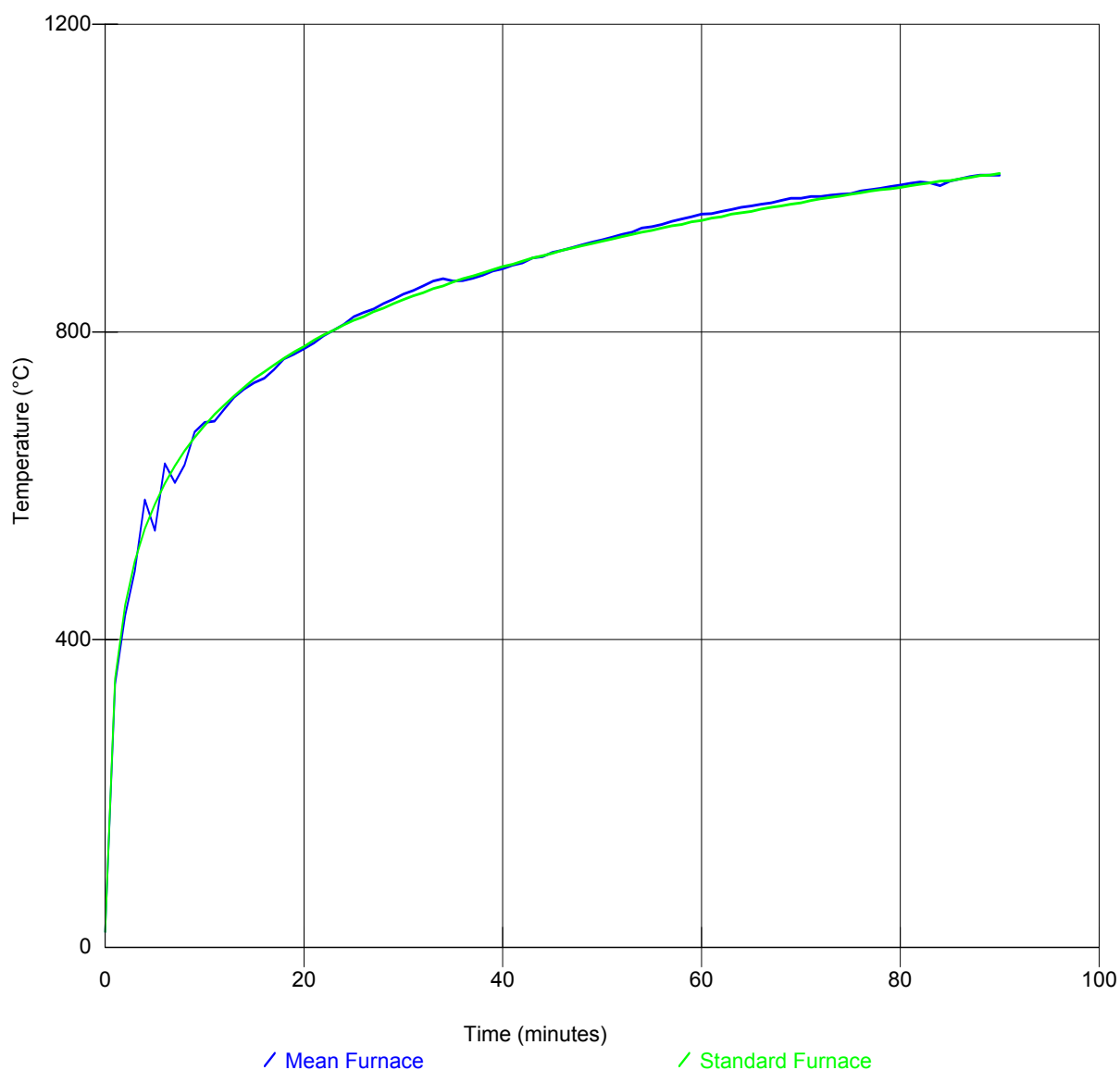


Figure 4 - Furnace temperature graph

9.3 Furnace Pressure Graph

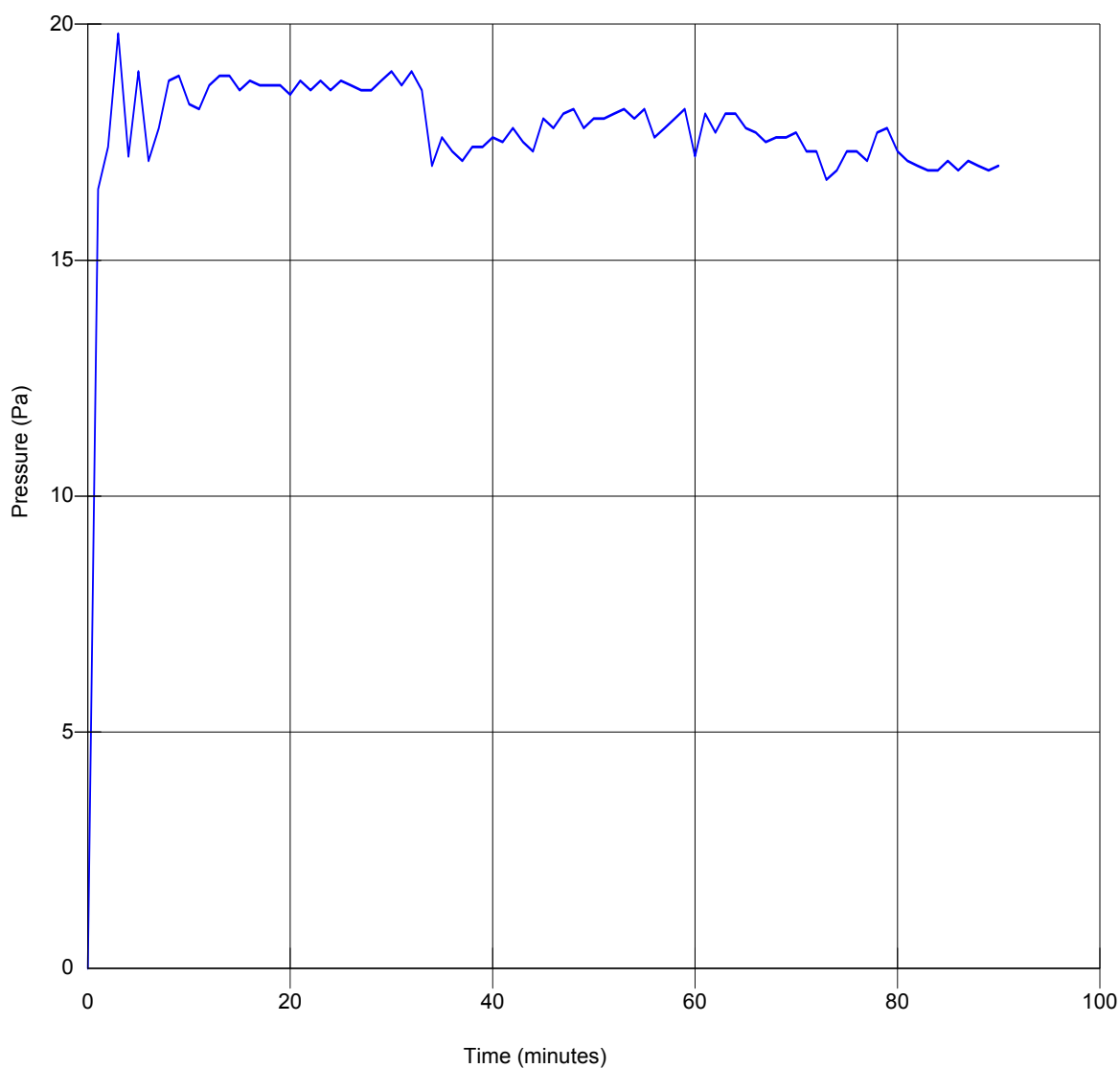


Figure 5 - Furnace pressure graph

The furnace pressure was set to control at 18 ± 2 Pa positive with respect to atmosphere, at the top of the specimen.

9.4 Unexposed Face Temperature Graph

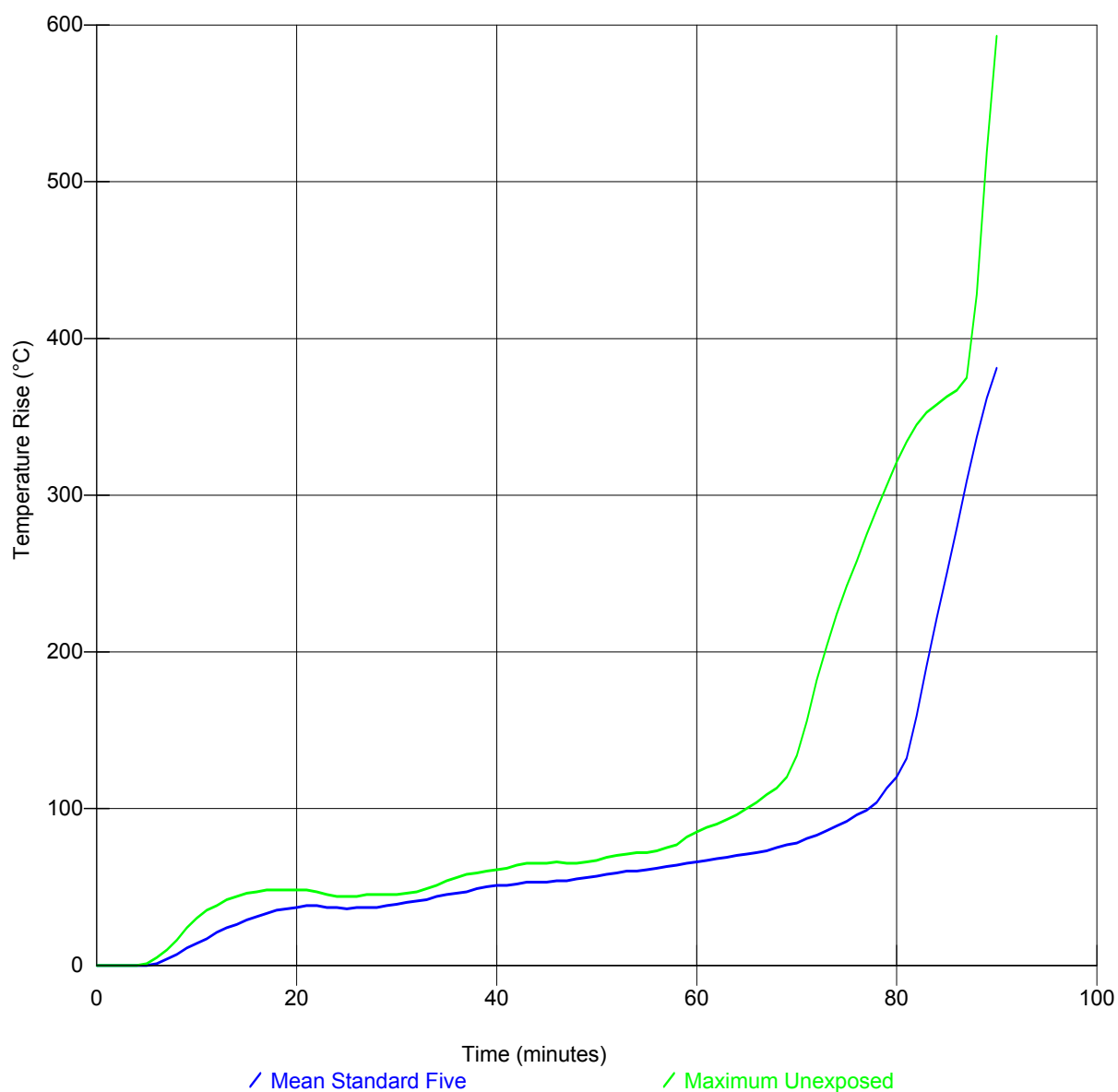
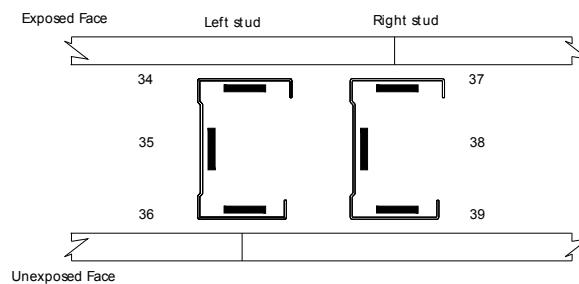
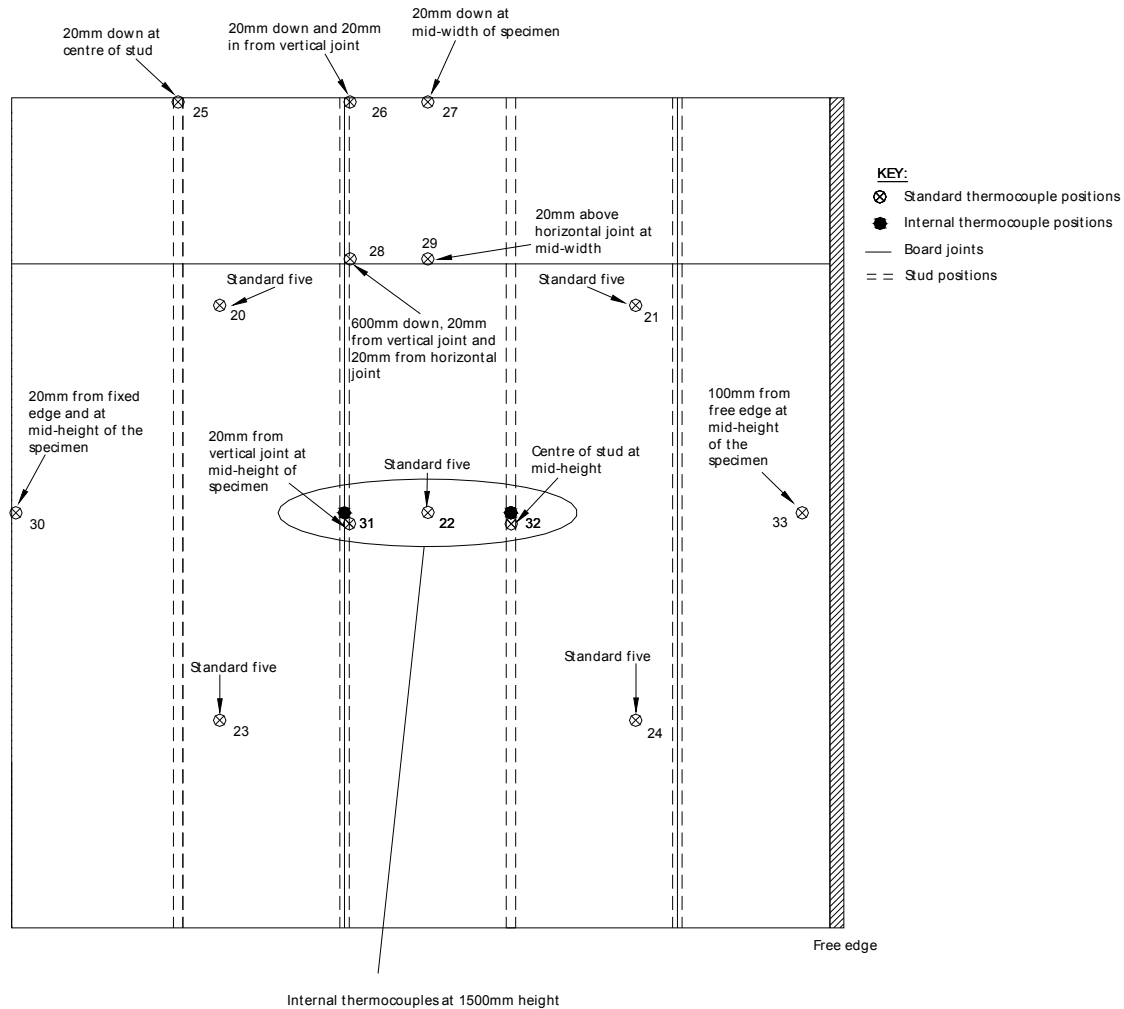


Figure 6 - Unexposed face temperature graph

9.5 Unexposed Face Thermocouple Layout



9.6 Unexposed Face Standard Five Temperature Data

| Time (mins) | Temperature Rise (°C) | | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|--------------------|
| | Thermocouple No. 20 | Thermocouple No. 21 | Thermocouple No. 22 | Thermocouple No. 23 | Thermocouple No. 24 | Mean Standard 5 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 |
| 4 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | 0 | 0 | 1 | 0 | 0 | 0 |
| 6 | 1 | 1 | 3 | 1 | 1 | 1 |
| 7 | 4 | 4 | 7 | 3 | 2 | 4 |
| 8 | 7 | 7 | 12 | 5 | 5 | 7 |
| 9 | 11 | 10 | 17 | 8 | 7 | 11 |
| 10 | 14 | 14 | 22 | 11 | 10 | 14 |
| 11 | 18 | 18 | 25 | 13 | 13 | 17 |
| 12 | 21 | 22 | 29 | 16 | 16 | 21 |
| 13 | 24 | 26 | 32 | 18 | 18 | 24 |
| 14 | 26 | 29 | 35 | 20 | 21 | 26 |
| 15 | 29 | 32 | 37 | 22 | 24 | 29 |
| 16 | 31 | 35 | 40 | 25 | 26 | 31 |
| 17 | 33 | 37 | 41 | 27 | 28 | 33 |
| 18 | 34 | 39 | 42 | 28 | 31 | 35 |
| 19 | 35 | 40 | 43 | 30 | 32 | 36 |
| 20 | 36 | 41 | 43 | 31 | 34 | 37 |
| 21 | 36 | 42 | 43 | 32 | 35 | 38 |
| 22 | 36 | 42 | 42 | 32 | 36 | 38 |
| 23 | 36 | 41 | 41 | 32 | 36 | 37 |
| 24 | 36 | 40 | 41 | 32 | 35 | 37 |
| 25 | 35 | 40 | 40 | 32 | 35 | 36 |
| 26 | 35 | 40 | 40 | 33 | 35 | 37 |
| 27 | 36 | 39 | 41 | 34 | 36 | 37 |
| 28 | 36 | 39 | 41 | 35 | 36 | 37 |
| 29 | 37 | 40 | 42 | 36 | 37 | 38 |
| 30 | 38 | 40 | 43 | 37 | 37 | 39 |
| 31 | 39 | 40 | 45 | 39 | 38 | 40 |
| 32 | 40 | 41 | 46 | 41 | 39 | 41 |
| 33 | 41 | 42 | 47 | 42 | 40 | 42 |
| 34 | 42 | 43 | 49 | 44 | 41 | 44 |
| 35 | 44 | 44 | 50 | 45 | 42 | 45 |
| 36 | 45 | 45 | 51 | 46 | 44 | 46 |
| 37 | 46 | 46 | 52 | 48 | 45 | 47 |
| 38 | 47 | 48 | 53 | 49 | 46 | 49 |

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| Time (mins) | Temperature Rise (°C) | | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|--------------------|
| | Thermocouple No. 20 | Thermocouple No. 21 | Thermocouple No. 22 | Thermocouple No. 23 | Thermocouple No. 24 | Mean Standard 5 |
| 39 | 48 | 49 | 54 | 50 | 47 | 50 |
| 40 | 49 | 50 | 55 | 51 | 48 | 51 |
| 41 | 50 | 51 | 55 | 51 | 49 | 51 |
| 42 | 50 | 51 | 56 | 52 | 49 | 52 |
| 43 | 51 | 52 | 57 | 53 | 50 | 53 |
| 44 | 51 | 52 | 57 | 53 | 50 | 53 |
| 45 | 51 | 53 | 57 | 54 | 51 | 53 |
| 46 | 52 | 54 | 57 | 54 | 51 | 54 |
| 47 | 52 | 55 | 58 | 55 | 52 | 54 |
| 48 | 53 | 56 | 59 | 56 | 53 | 55 |
| 49 | 54 | 57 | 59 | 57 | 54 | 56 |
| 50 | 55 | 58 | 60 | 58 | 55 | 57 |
| 51 | 56 | 59 | 61 | 58 | 56 | 58 |
| 52 | 56 | 60 | 62 | 58 | 57 | 59 |
| 53 | 57 | 61 | 63 | 59 | 58 | 60 |
| 54 | 58 | 62 | 64 | 59 | 59 | 60 |
| 55 | 59 | 63 | 65 | 60 | 59 | 61 |
| 56 | 60 | 63 | 66 | 61 | 60 | 62 |
| 57 | 61 | 64 | 67 | 61 | 61 | 63 |
| 58 | 62 | 65 | 69 | 62 | 62 | 64 |
| 59 | 63 | 66 | 70 | 63 | 63 | 65 |
| 60 | 64 | 67 | 71 | 63 | 63 | 66 |
| 61 | 65 | 68 | 72 | 64 | 64 | 67 |
| 62 | 66 | 70 | 72 | 65 | 66 | 68 |
| 63 | 68 | 71 | 73 | 66 | 67 | 69 |
| 64 | 69 | 72 | 73 | 67 | 68 | 70 |
| 65 | 71 | 73 | 74 | 69 | 69 | 71 |
| 66 | 72 | 74 | 75 | 70 | 70 | 72 |
| 67 | 74 | 75 | 75 | 71 | 72 | 73 |
| 68 | 75 | 76 | 77 | 73 | 73 | 75 |
| 69 | 77 | 79 | 78 | 76 | 75 | 77 |
| 70 | 79 | 81 | 78 | 77 | 77 | 78 |
| 71 | 81 | 83 | 81 | 79 | 79 | 81 |
| 72 | 83 | 85 | 83 | 81 | 82 | 83 |
| 73 | 86 | 89 | 86 | 83 | 85 | 86 |
| 74 | 89 | 93 | 89 | 86 | 88 | 89 |
| 75 | 92 | 97 | 92 | 89 | 92 | 92 |
| 76 | 94 | 101 | 95 | 93 | 95 | 96 |
| 77 | 98 | 104 | 99 | 96 | 98 | 99 |
| 78 | 103 | 111 | 105 | 100 | 103 | 104 |
| 79 | 110 | 122 | 115 | 105 | 113 | 113 |

Customer: **British Gypsum**



| Time (mins) | Temperature Rise (°C) | | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|--------------------|
| | Thermocouple No. 20 | Thermocouple No. 21 | Thermocouple No. 22 | Thermocouple No. 23 | Thermocouple No. 24 | Mean Standard 5 |
| 80 | 117 | 128 | 122 | 112 | 121 | 120 |
| 81 | 123 | 146 | 137 | 118 | 137 | 132 |
| 82 | 143 | 179 | 178 | 124 | 172 | 159 |
| 83 | 174 | 207 | 220 | 147 | 205 | 191 |
| 84 | 203 | 232 | 255 | 184 | 234 | 222 |
| 85 | 229 | 254 | 289 | 217 | 261 | 250 |
| 86 | 258 | 278 | 324 | 248 | 288 | 279 |
| 87 | 286 | 303 | 360 | 280 | 315 | 309 |
| 88 | 314 | 328 | 390 | 309 | 345 | 337 |
| 89 | 340 | 358 | 399 | 340 | 374 | 362 |
| 90 | 364 | 380 | 405 | 368 | 386 | 381 |

Figures highlighted in red indicate the minute in which the mean temperature rise exceeded 140°C.

See figure 7 for the location of the thermocouples.

9.7 Additional Unexposed Face Temperature Data

| Time (mins) | Temperature Rise (°C) | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 25 | Thermocouple No. 26 | Thermocouple No. 27 | Thermocouple No. 28 | Thermocouple No. 29 |
| 0 | 0 | 0 | 0 | 0 | 0 |
| 1 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 0 | 0 | 0 |
| 3 | 0 | 1 | 0 | 0 | 0 |
| 4 | 0 | 5 | 0 | 0 | 0 |
| 5 | 1 | 12 | 1 | 0 | 0 |
| 6 | 5 | 19 | 4 | 0 | 0 |
| 7 | 10 | 27 | 8 | 1 | 1 |
| 8 | 16 | 34 | 15 | 2 | 2 |
| 9 | 22 | 39 | 22 | 4 | 4 |
| 10 | 27 | 44 | 29 | 6 | 7 |
| 11 | 31 | 47 | 34 | 8 | 9 |
| 12 | 34 | 49 | 38 | 11 | 12 |
| 13 | 37 | 51 | 42 | 13 | 14 |
| 14 | 39 | 52 | 44 | 15 | 17 |
| 15 | 41 | 54 | 46 | 18 | 19 |
| 16 | 42 | 54 | 47 | 20 | 21 |
| 17 | 42 | 55 | 48 | 22 | 23 |
| 18 | 44 | 55 | 48 | 24 | 25 |
| 19 | 44 | 55 | 48 | 25 | 26 |
| 20 | 45 | 54 | 48 | 27 | 28 |
| 21 | 45 | 53 | 48 | 28 | 29 |
| 22 | 44 | 52 | 47 | 29 | 30 |
| 23 | 44 | 52 | 45 | 30 | 31 |
| 24 | 44 | 51 | 44 | 30 | 31 |
| 25 | 44 | 52 | 42 | 31 | 31 |
| 26 | 44 | 53 | 41 | 31 | 31 |
| 27 | 45 | 53 | 41 | 32 | 31 |
| 28 | 45 | 55 | 40 | 32 | 30 |
| 29 | 45 | 56 | 40 | 32 | 30 |
| 30 | 45 | 57 | 41 | 33 | 31 |
| 31 | 46 | 58 | 41 | 33 | 31 |
| 32 | 47 | 59 | 41 | 34 | 31 |
| 33 | 47 | 60 | 42 | 35 | 32 |
| 34 | 48 | 61 | 42 | 36 | 32 |
| 35 | 49 | 62 | 43 | 38 | 33 |
| 36 | 50 | 63 | 44 | 39 | 34 |
| 37 | 51 | 63 | 44 | 41 | 35 |
| 38 | 52 | 64 | 45 | 42 | 36 |

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 Email btc.testing@saint-gobain.com

| Time (mins) | Temperature Rise (°C) | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 25 | Thermocouple No. 26 | Thermocouple No. 27 | Thermocouple No. 28 | Thermocouple No. 29 |
| 39 | 53 | 65 | 45 | 44 | 38 |
| 40 | 53 | 66 | 45 | 45 | 39 |
| 41 | 54 | 67 | 45 | 47 | 41 |
| 42 | 54 | 68 | 45 | 49 | 42 |
| 43 | 55 | 68 | 45 | 50 | 44 |
| 44 | 56 | 69 | 45 | 52 | 45 |
| 45 | 56 | 70 | 46 | 52 | 46 |
| 46 | 57 | 71 | 47 | 54 | 48 |
| 47 | 58 | 72 | 49 | 54 | 49 |
| 48 | 58 | 73 | 50 | 54 | 50 |
| 49 | 59 | 74 | 52 | 55 | 51 |
| 50 | 60 | 75 | 55 | 56 | 52 |
| 51 | 61 | 77 | 56 | 56 | 54 |
| 52 | 61 | 79 | 58 | 57 | 55 |
| 53 | 63 | 81 | 60 | 58 | 56 |
| 54 | 64 | 83 | 62 | 59 | 57 |
| 55 | 65 | 86 | 63 | 60 | 57 |
| 56 | 66 | 88 | 65 | 61 | 58 |
| 57 | 67 | 90 | 65 | 62 | 58 |
| 58 | 68 | 92 | 66 | 62 | 59 |
| 59 | 69 | 94 | 67 | 63 | 60 |
| 60 | 70 | 96 | 68 | 63 | 61 |
| 61 | 71 | 99 | 69 | 64 | 61 |
| 62 | 72 | 102 | 69 | 64 | 61 |
| 63 | 72 | 105 | 70 | 66 | 62 |
| 64 | 73 | 108 | 70 | 67 | 63 |
| 65 | 74 | 111 | 71 | 68 | 64 |
| 66 | 74 | 114 | 73 | 69 | 65 |
| 67 | 74 | 118 | 75 | 71 | 66 |
| 68 | 75 | 121 | 77 | 73 | 69 |
| 69 | 75 | 126 | 83 | 74 | 70 |
| 70 | 76 | 130 | 87 | 76 | 72 |
| 71 | 76 | 135 | 90 | 79 | 73 |
| 72 | 77 | 141 | 92 | 81 | 74 |
| 73 | 78 | 148 | 94 | 84 | 75 |
| 74 | 78 | 156 | 96 | 86 | 76 |
| 75 | 79 | 164 | 99 | 89 | 78 |
| 76 | 79 | 174 | 103 | 91 | 83 |
| 77 | 80 | 185 | 107 | 93 | 89 |
| 78 | 81 | 195 | 110 | 95 | 94 |
| 79 | 82 | 207 | 114 | 98 | 100 |

Customer: **British Gypsum**

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| Time (mins) | Temperature Rise (°C) | | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 25 | Thermocouple No. 26 | Thermocouple No. 27 | Thermocouple No. 28 | Thermocouple No. 29 |
| 80 | 82 | 217 | 117 | 101 | 107 |
| 81 | 83 | 230 | 129 | 105 | 112 |
| 82 | 84 | 243 | 142 | 112 | 118 |
| 83 | 85 | 259 | 161 | 120 | 135 |
| 84 | 87 | 274 | 182 | 142 | 161 |
| 85 | 88 | 291 | 202 | 165 | 206 |
| 86 | 90 | 309 | 220 | 205 | 251 |
| 87 | 90 | 326 | 238 | 245 | 292 |
| 88 | 91 | 344 | 258 | 293 | 347 |
| 89 | 92 | 365 | 292 | 359 | 412 |
| 90 | 94 | 385 | 316 | 404 | 447 |

See figure 7 for the location of the thermocouples.

9.8 Additional Unexposed Face Temperature Data

| Time (mins) | Temperature Rise (°C) | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 30 | Thermocouple No. 31 | Thermocouple No. 32 | Thermocouple No. 33 |
| 0 | 0 | 0 | 0 | 0 |
| 1 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 0 | 0 |
| 3 | 0 | 0 | 0 | 0 |
| 4 | 0 | 0 | 0 | 0 |
| 5 | 0 | 0 | 0 | 1 |
| 6 | 1 | 1 | 3 | 3 |
| 7 | 2 | 2 | 8 | 7 |
| 8 | 3 | 3 | 16 | 11 |
| 9 | 6 | 5 | 24 | 16 |
| 10 | 9 | 7 | 30 | 20 |
| 11 | 11 | 10 | 35 | 24 |
| 12 | 14 | 12 | 36 | 28 |
| 13 | 17 | 14 | 36 | 31 |
| 14 | 20 | 17 | 36 | 33 |
| 15 | 23 | 20 | 36 | 35 |
| 16 | 25 | 23 | 36 | 37 |
| 17 | 28 | 25 | 36 | 39 |
| 18 | 30 | 28 | 36 | 40 |
| 19 | 32 | 30 | 36 | 41 |
| 20 | 33 | 32 | 36 | 42 |
| 21 | 35 | 34 | 37 | 42 |
| 22 | 36 | 35 | 36 | 42 |
| 23 | 37 | 36 | 36 | 42 |
| 24 | 37 | 36 | 36 | 41 |
| 25 | 37 | 37 | 36 | 41 |
| 26 | 37 | 38 | 36 | 41 |
| 27 | 37 | 38 | 36 | 41 |
| 28 | 36 | 38 | 37 | 41 |
| 29 | 36 | 39 | 38 | 40 |
| 30 | 36 | 39 | 40 | 41 |
| 31 | 37 | 40 | 43 | 41 |
| 32 | 37 | 41 | 46 | 42 |
| 33 | 37 | 43 | 49 | 43 |
| 34 | 38 | 44 | 51 | 44 |
| 35 | 38 | 46 | 54 | 46 |
| 36 | 39 | 47 | 56 | 47 |
| 37 | 40 | 48 | 58 | 49 |
| 38 | 40 | 50 | 59 | 50 |

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| Time (mins) | Temperature Rise (°C) | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 30 | Thermocouple No. 31 | Thermocouple No. 32 | Thermocouple No. 33 |
| 39 | 41 | 52 | 60 | 51 |
| 40 | 42 | 53 | 61 | 51 |
| 41 | 42 | 55 | 62 | 52 |
| 42 | 43 | 56 | 64 | 53 |
| 43 | 43 | 57 | 65 | 53 |
| 44 | 44 | 59 | 65 | 53 |
| 45 | 44 | 59 | 65 | 53 |
| 46 | 44 | 60 | 66 | 54 |
| 47 | 45 | 61 | 65 | 54 |
| 48 | 45 | 61 | 65 | 54 |
| 49 | 45 | 61 | 66 | 55 |
| 50 | 45 | 62 | 67 | 55 |
| 51 | 45 | 63 | 69 | 56 |
| 52 | 45 | 63 | 70 | 57 |
| 53 | 46 | 64 | 71 | 58 |
| 54 | 46 | 64 | 72 | 59 |
| 55 | 46 | 64 | 72 | 59 |
| 56 | 47 | 64 | 73 | 60 |
| 57 | 47 | 65 | 75 | 61 |
| 58 | 47 | 66 | 77 | 61 |
| 59 | 48 | 67 | 82 | 62 |
| 60 | 48 | 68 | 85 | 63 |
| 61 | 48 | 69 | 88 | 64 |
| 62 | 49 | 70 | 90 | 66 |
| 63 | 50 | 73 | 93 | 67 |
| 64 | 51 | 75 | 96 | 67 |
| 65 | 52 | 77 | 100 | 68 |
| 66 | 53 | 78 | 104 | 69 |
| 67 | 54 | 80 | 109 | 69 |
| 68 | 56 | 81 | 113 | 70 |
| 69 | 58 | 83 | 120 | 70 |
| 70 | 59 | 84 | 134 | 71 |
| 71 | 61 | 86 | 156 | 71 |
| 72 | 63 | 89 | 182 | 72 |
| 73 | 64 | 91 | 204 | 73 |
| 74 | 65 | 93 | 224 | 74 |
| 75 | 66 | 95 | 242 | 74 |
| 76 | 67 | 97 | 258 | 75 |
| 77 | 67 | 99 | 275 | 76 |
| 78 | 67 | 103 | 291 | 77 |
| 79 | 68 | 110 | 306 | 77 |

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| Time (mins) | Temperature Rise (°C) | | | |
|----------------|------------------------|------------------------|------------------------|------------------------|
| | Thermocouple No. 30 | Thermocouple No. 31 | Thermocouple No. 32 | Thermocouple No. 33 |
| 80 | 67 | 123 | 321 | 78 |
| 81 | 67 | 148 | 334 | 79 |
| 82 | 67 | 177 | 345 | 80 |
| 83 | 67 | 216 | 353 | 81 |
| 84 | 67 | 257 | 358 | 83 |
| 85 | 67 | 293 | 363 | 84 |
| 86 | 67 | 329 | 367 | 85 |
| 87 | 67 | 368 | 375 | 87 |
| 88 | 67 | 428 | 383 | 89 |
| 89 | 67 | 519 | 391 | 91 |
| 90 | 67 | 593 | 398 | 95 |

Figures highlighted in red indicate the minute in which the temperature rise exceeded 180°C.

See figure 7 for the location of the thermocouples.

9.9 Internal Temperature Data at 1500mm Height

| Time (mins) | Actual Temperature (°C) | | | | | |
|----------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
| | Left stud | | | Right stud | | |
| | Hot Flange Thermocouple No. 34 | Web Thermocouple No. 35 | Cold Flange Thermocouple No. 36 | Hot Flange Thermocouple No. 37 | Web Thermocouple No. 38 | Cold Flange Thermocouple No. 39 |
| 0 | 26 | 24 | 22 | 27 | 25 | 23 |
| 1 | 27 | 24 | 22 | 28 | 25 | 23 |
| 2 | 36 | 25 | 22 | 37 | 26 | 23 |
| 3 | 61 | 34 | 23 | 63 | 39 | 24 |
| 4 | 93 | 57 | 28 | 97 | 90 | 35 |
| 5 | 99 | 81 | 45 | 99 | 99 | 65 |
| 6 | 100 | 86 | 58 | 101 | 99 | 79 |
| 7 | 101 | 89 | 67 | 102 | 100 | 86 |
| 8 | 101 | 91 | 72 | 103 | 100 | 88 |
| 9 | 101 | 92 | 77 | 103 | 99 | 88 |
| 10 | 103 | 93 | 80 | 103 | 97 | 87 |
| 11 | 104 | 95 | 83 | 103 | 94 | 84 |
| 12 | 106 | 98 | 85 | 104 | 93 | 83 |
| 13 | 108 | 100 | 87 | 105 | 91 | 82 |
| 14 | 111 | 101 | 88 | 106 | 92 | 81 |
| 15 | 115 | 102 | 89 | 107 | 93 | 81 |
| 16 | 120 | 103 | 89 | 110 | 94 | 82 |
| 17 | 125 | 104 | 92 | 120 | 95 | 82 |
| 18 | 132 | 105 | 92 | 144 | 97 | 83 |
| 19 | 141 | 104 | 93 | 172 | 99 | 83 |
| 20 | 159 | 104 | 90 | 202 | 101 | 83 |
| 21 | 193 | 110 | 89 | 233 | 102 | 81 |
| 22 | 227 | 123 | 92 | 260 | 105 | 81 |
| 23 | 272 | 139 | 94 | 286 | 109 | 83 |
| 24 | 303 | 164 | 96 | 318 | 116 | 84 |
| 25 | 334 | 187 | 102 | 346 | 128 | 87 |
| 26 | 362 | 210 | 110 | 376 | 147 | 89 |
| 27 | 385 | 228 | 122 | 408 | 187 | 93 |
| 28 | 407 | 245 | 131 | 447 | 229 | 98 |
| 29 | 415 | 257 | 139 | 477 | 263 | 98 |
| 30 | 428 | 266 | 150 | 505 | 291 | 106 |
| 31 | 440 | 277 | 160 | 532 | 316 | 109 |
| 32 | 452 | 289 | 168 | 555 | 339 | 120 |
| 33 | 462 | 300 | 175 | 578 | 360 | 137 |
| 34 | 474 | 310 | 182 | 598 | 378 | 156 |
| 35 | 481 | 321 | 191 | 617 | 395 | 176 |
| 36 | 486 | 331 | 202 | 634 | 411 | 191 |

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| Time (mins) | Actual Temperature (°C) | | | | | |
|----------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
| | Left stud | | | Right stud | | |
| | Hot Flange Thermocouple No. 34 | Web Thermocouple No. 35 | Cold Flange Thermocouple No. 36 | Hot Flange Thermocouple No. 37 | Web Thermocouple No. 38 | Cold Flange Thermocouple No. 39 |
| 37 | 497 | 345 | 212 | 650 | 426 | 205 |
| 38 | 507 | 356 | 221 | 661 | 442 | 217 |
| 39 | 515 | 365 | 230 | 676 | 461 | 230 |
| 40 | 522 | 375 | 237 | 689 | 483 | 245 |
| 41 | 529 | 385 | 245 | 698 | 508 | 263 |
| 42 | 536 | 394 | 252 | 704 | 532 | 283 |
| 43 | 543 | 403 | 259 | 709 | 555 | 303 |
| 44 | 550 | 410 | 265 | 715 | 575 | 323 |
| 45 | 557 | 417 | 271 | 722 | 593 | 343 |
| 46 | 563 | 424 | 277 | 728 | 610 | 363 |
| 47 | 569 | 431 | 282 | 734 | 624 | 382 |
| 48 | 575 | 438 | 288 | 739 | 634 | 409 |
| 49 | 581 | 445 | 294 | 742 | 641 | 427 |
| 50 | 586 | 452 | 300 | 744 | 646 | 442 |
| 51 | 591 | 459 | 306 | 746 | 649 | 446 |
| 52 | 596 | 466 | 313 | 747 | 652 | 416 |
| 53 | 600 | 471 | 318 | 748 | 653 | 421 |
| 54 | 602 | 471 | 319 | 750 | 651 | 429 |
| 55 | 602 | 469 | 318 | 755 | 651 | 436 |
| 56 | 601 | 469 | 320 | 763 | 654 | 443 |
| 57 | 600 | 476 | 329 | 768 | 658 | 449 |
| 58 | 599 | 472 | 338 | 786 | 667 | 460 |
| 59 | 596 | 469 | 342 | 783 | 686 | 483 |
| 60 | 596 | 474 | 348 | 788 | 697 | 527 |
| 61 | 597 | 480 | 355 | 779 | 692 | 602 |
| 62 | 599 | 486 | 363 | 758 | 676 | 639 |
| 63 | 600 | 492 | 370 | 760 | 675 | 663 |
| 64 | 602 | 499 | 379 | 760 | 675 | 676 |
| 65 | 606 | 511 | 389 | 756 | 675 | 677 |
| 66 | 612 | 525 | 405 | 759 | 690 | 698 |
| 67 | 618 | 535 | 420 | 755 | 722 | 705 |
| 68 | 628 | 546 | 447 | 761 | 747 | 724 |
| 69 | 630 | 552 | 474 | 737 | 735 | 785 |
| 70 | 654 | 612 | 554 | 750 | 748 | 807 |
| 71 | 692 | 678 | 642 | 757 | 744 | 798 |
| 72 | 724 | 723 | 701 | 772 | 752 | 789 |
| 73 | 746 | 749 | 735 | 777 | 759 | 778 |
| 74 | 757 | 760 | 750 | 773 | 760 | 778 |
| 75 | 774 | 779 | 770 | 779 | 771 | 787 |

Customer: **British Gypsum**



| Time (mins) | Actual Temperature (°C) | | | | | |
|----------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
| | Left stud | | | Right stud | | |
| | Hot Flange Thermocouple No. 34 | Web Thermocouple No. 35 | Cold Flange Thermocouple No. 36 | Hot Flange Thermocouple No. 37 | Web Thermocouple No. 38 | Cold Flange Thermocouple No. 39 |
| 76 | 766 | 785 | 781 | 776 | 770 | 788 |
| 77 | 761 | 785 | 786 | 775 | 769 | 789 |
| 78 | 772 | 783 | 790 | 777 | 770 | 786 |
| 79 | 792 | 782 | 793 | 771 | 768 | 784 |
| 80 | 792 | 782 | 796 | 771 | 767 | 788 |
| 81 | 798 | 786 | 801 | 771 | 767 | 798 |
| 82 | 810 | 799 | 806 | 777 | 766 | 809 |
| 83 | 857 | 827 | 805 | 791 | 753 | 831 |
| 84 | 861 | 866 | 790 | 756 | 541 | 866 |
| 85 | 864 | 853 | 811 | 752 | 635 | 855 |
| 86 | 856 | 867 | 845 | 819 | 766 | 847 |
| 87 | 828 | 845 | 808 | 802 | 732 | 823 |
| 88 | 828 | 847 | 775 | 811 | 561 | 848 |
| 89 | 840 | 848 | 764 | 829 | 452 | 878 |
| 90 | 881 | 861 | 762 | 871 | 398 | 893 |

See figure 7 for the location of the thermocouples.

9.10 Specimen Lateral Deflection

| Time (mins) | Deflection (mm) | |
|----------------|--------------------|-----------|
| | Centre | Free Edge |
| 0 | 0 | 0 |
| 1 | 1 | 0 |
| 2 | 1 | 0 |
| 3 | 3 | 0 |
| 4 | 7 | 0 |
| 5 | 7 | 0 |
| 6 | 7 | 0 |
| 7 | 7 | 0 |
| 8 | 6 | 0 |
| 9 | 7 | 0 |
| 10 | 7 | 0 |
| 11 | 7 | 0 |
| 12 | 7 | 0 |
| 13 | 7 | 0 |
| 14 | 7 | 0 |
| 15 | 8 | 0 |
| 16 | 9 | 0 |
| 17 | 10 | 0 |
| 18 | 11 | 0 |
| 19 | 13 | 0 |
| 20 | 16 | 0 |
| 21 | 20 | 1 |
| 22 | 25 | 2 |
| 23 | 30 | 4 |
| 24 | 35 | 6 |
| 25 | 39 | 8 |
| 26 | 43 | 10 |
| 27 | 46 | 11 |
| 28 | 49 | 11 |
| 29 | 51 | 11 |
| 30 | 52 | 11 |
| 31 | 54 | 11 |
| 32 | 54 | 11 |
| 33 | 55 | 11 |
| 34 | 55 | 11 |
| 35 | 56 | 11 |
| 36 | 56 | 11 |
| 37 | 56 | 11 |

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| Time (mins) | Deflection (mm) | |
|----------------|--------------------|-----------|
| | Centre | Free Edge |
| 38 | 56 | 11 |
| 39 | 56 | 11 |
| 40 | 56 | 11 |
| 41 | 56 | 11 |
| 42 | 57 | 11 |
| 43 | 58 | 11 |
| 44 | 59 | 11 |
| 45 | 59 | 11 |
| 46 | 60 | 11 |
| 47 | 61 | 11 |
| 48 | 62 | 11 |
| 49 | 63 | 11 |
| 50 | 63 | 11 |
| 51 | 64 | 11 |
| 52 | 65 | 11 |
| 53 | 65 | 11 |
| 54 | 66 | 11 |
| 55 | 66 | 11 |
| 56 | 67 | 11 |
| 57 | 67 | 11 |
| 58 | 68 | 11 |
| 59 | 68 | 11 |
| 60 | 69 | 11 |
| 61 | 69 | 11 |
| 62 | 70 | 11 |
| 63 | 71 | 11 |
| 64 | 71 | 11 |
| 65 | 72 | 11 |
| 66 | 73 | 11 |
| 67 | 73 | 11 |
| 68 | 74 | 11 |
| 69 | 74 | 11 |
| 70 | 75 | 11 |
| 71 | 78 | 11 |
| 72 | 79 | 11 |
| 73 | 80 | 11 |
| 74 | 80 | 11 |
| 75 | 80 | 11 |
| 76 | 80 | 11 |
| 77 | 79 | 11 |

Customer: **British Gypsum**



| Time (mins) | Deflection (mm) | |
|----------------|--------------------|-----------|
| | Centre | Free Edge |
| 78 | 79 | 11 |
| 79 | 79 | 11 |
| 80 | 78 | 11 |
| 81 | 79 | 11 |
| 82 | 80 | 11 |
| 83 | 81 | 11 |
| 84 | 82 | 9 |
| 85 | 81 | 10 |
| 86 | 82 | 9 |
| 87 | 87 | 9 |
| 88 | 92 | 8 |
| 89 | 93 | 8 |
| 90 | 93 | 7 |

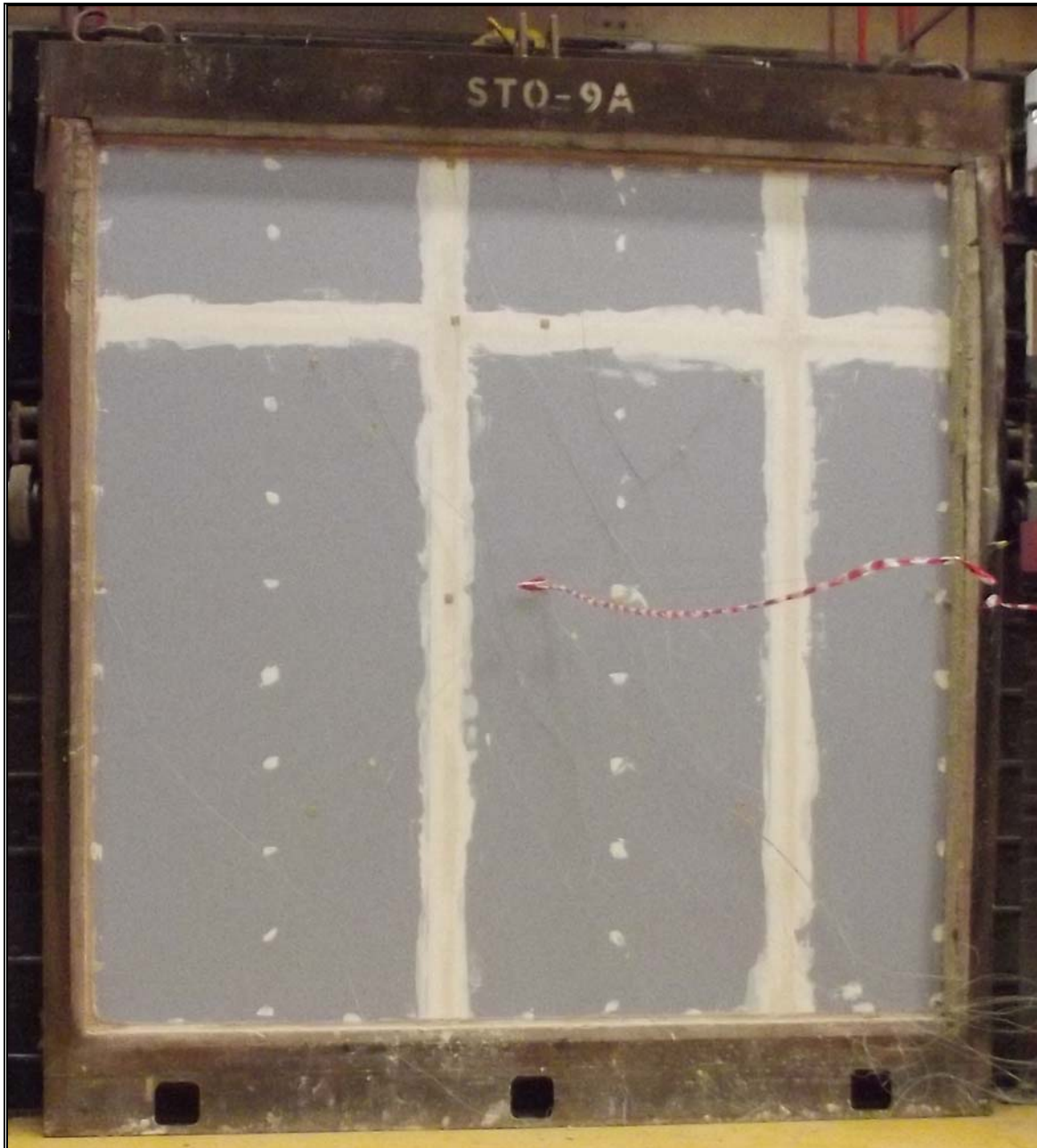
The deflection was recorded at the approximate centre of the specimen and at mid-height at the free edge. Positive readings indicate deflection into the furnace.

10. PHOTOGRAPHS

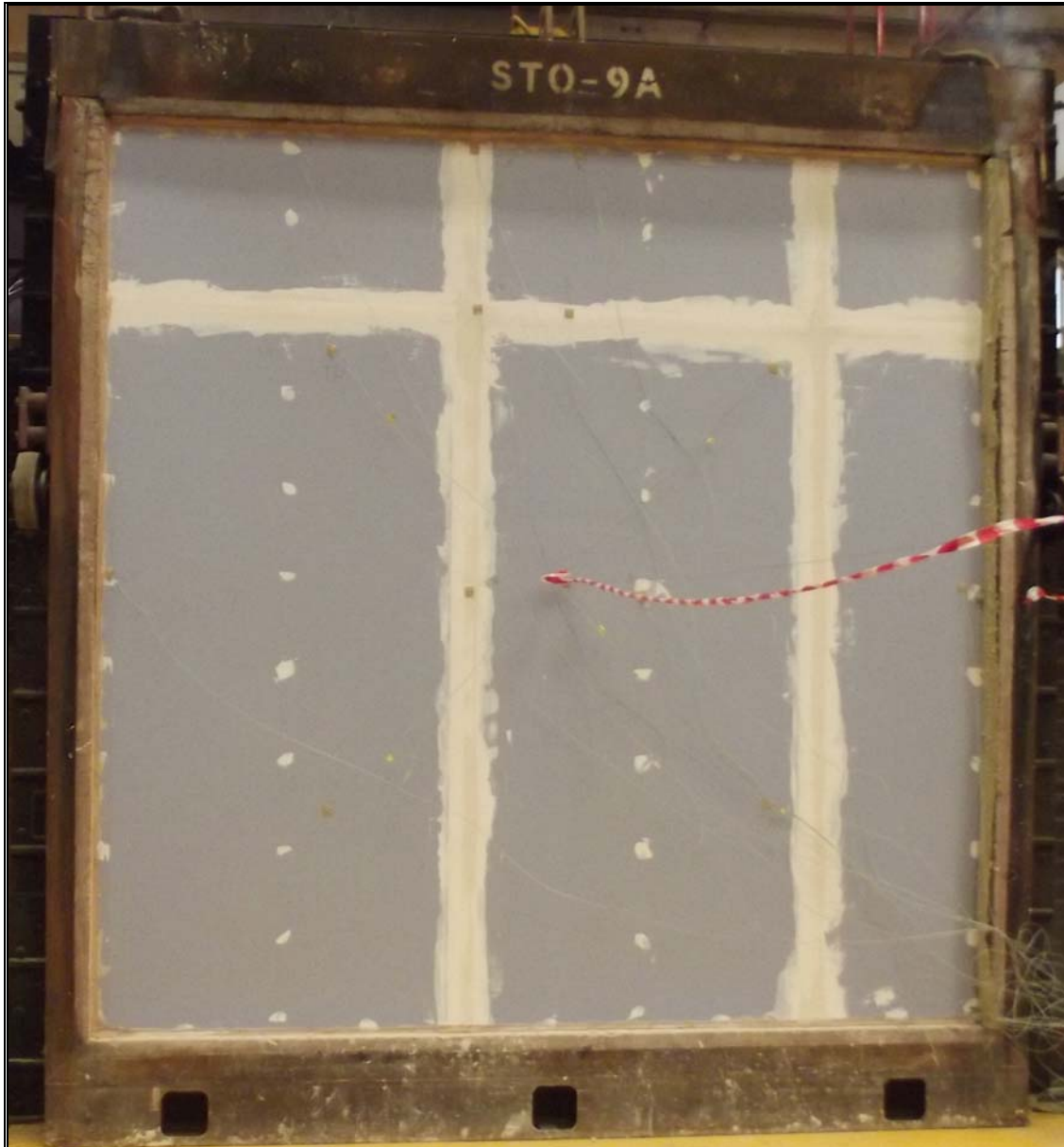
10.1 Exposed face prior to test



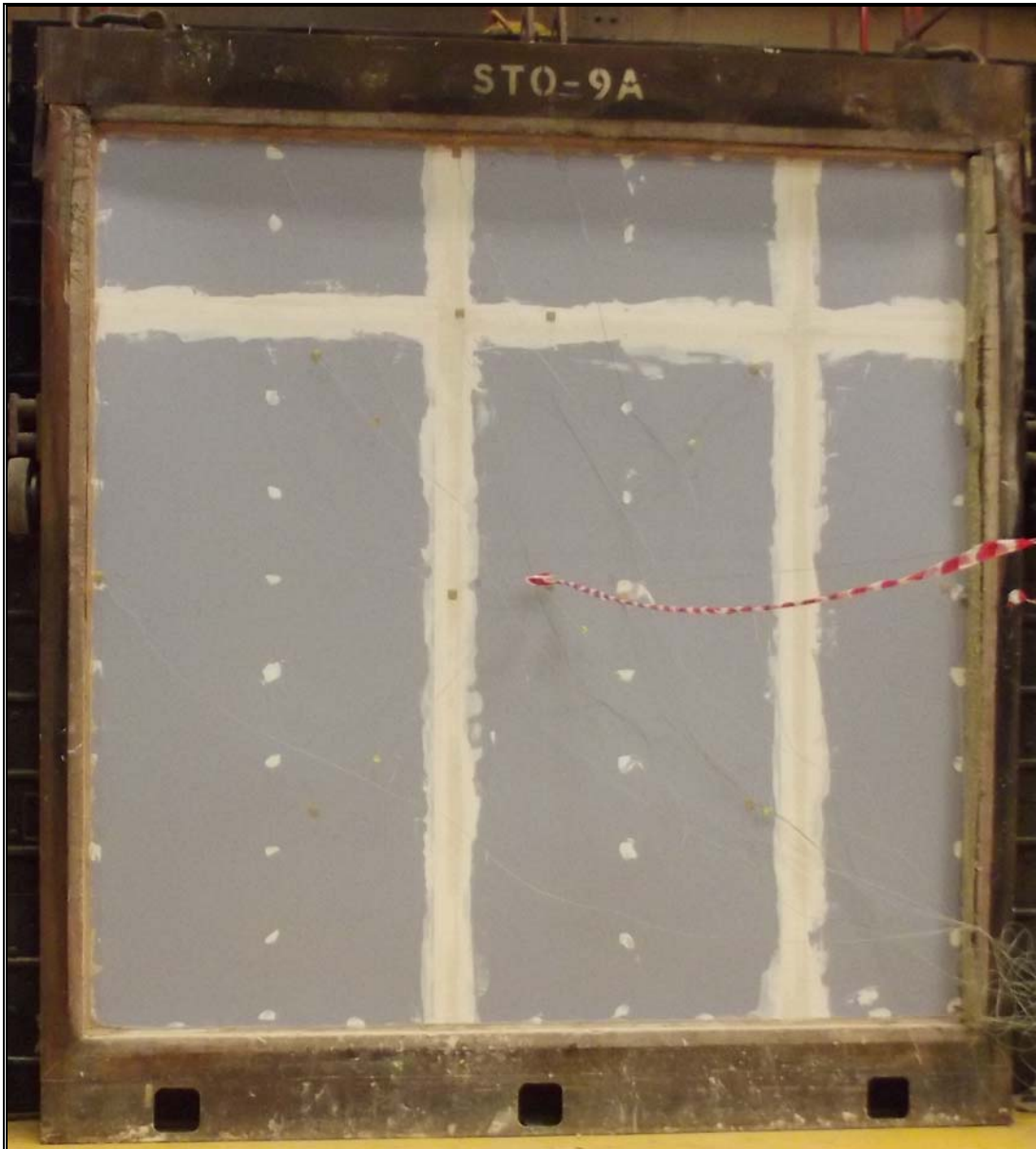
10.2 Unexposed face prior to test



10.3 Unexposed face at 30 minutes



10.4 Unexposed face at 1 hour



10.5 Unexposed face at 1 hour, 30 minutes at test termination



11. FIELD OF DIRECT APPLICATION

11.1 General

The results of the fire test are directly applicable to similar constructions where one or more of the changes listed below are made and the construction continues to comply with the appropriate design code for its stiffness and stability.

- (i) Decrease in height from 3000mm.
- (ii) Increase in the thickness of the wall (minimum thickness 122mm).
- (iii) Increase thickness of component materials (minimum Gypframe stud depth 92mm, minimum Gypframe 'C' stud gauge 0.50mm).
- (iv) Decrease in the linear dimensions of the boards but not thickness ($\leq 2400\text{mm}$ (long) $\times \leq 1200\text{mm}$ (wide) Gyproc SoundBloc F).
- (v) Decrease stud spacing from 600mm.
- (vi) Decrease in fixing centres from 300mm.
- (vii) Horizontal and vertical joints, of the type tested.

11.2 Extension of width

The width of an identical construction may be increased as the specimen was tested at nominally 3000mm wide with one vertical edge without restraint.

11.3 Extension of height

The height of constructions tested at a minimum of 3000mm, maybe increased to 4000mm at the following fire resistance periods as the lateral deflection was below 100mm.

| 30 minutes | 60 minutes | 90 minutes |
|--|--|--|
| $\leq 100\text{mm}$, $\therefore 4000\text{mm}$ | $\leq 100\text{mm}$, $\therefore 4000\text{mm}$ | $\leq 100\text{mm}$, $\therefore 4000\text{mm}$ |