

# The Building Test Centre

## Fire Acoustics Structures

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Report Number: **BTC 19202F**

A FIRE RESISTANCE TEST ON A GYPWALL METAL STUD PARTITION WITH 70MM STUD FRAMEWORK CLAD EACH SIDE WITH A SINGLE LAYER OF 12.5MM GYPROC HABITO EX SHERBURN, CONDUCTED IN ACCORDANCE WITH BS EN 1364-1:1999.

Test Date: 11<sup>th</sup> August 2015

[www.btconline.co.uk](http://www.btconline.co.uk)

**Customer:** **British Gypsum**  
East Leake  
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Customer: **British Gypsum**

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|   |           |
|---|-----------|
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| Extension of height .....                                       | 40        |



### FOREWORD

This test report details a fire resistance test conducted on a metal stud partition clad on each face with a single layer of Gyproc Habito.

The test sponsor was British Gypsum.

The test specimen was installed by Alltone Limited. The construction of the specimen took place on the 7<sup>th</sup> August 2015. The Building Test Centre played no role in the design or selection of materials comprising the test specimen.

The test was witnessed by Mr M Sexton and Mr J Cherry of Saint-Gobain Gyproc Activity, and Mr N Spencer of British Gypsum and was conducted on the 11<sup>th</sup> August 2015.

This report details the method of construction, the test conditions and the results obtained when the specific element of construction described herein was tested following the procedures outlined in EN 1363-1, and where appropriate EN 1363-2. Any significant deviation with respect to size, constructional details, loads, stresses, edge of end conditions other than those allowed under the field of direct application in EN 1364-1 is not covered by this report.

“Because of the nature of fire resistance testing and the consequent difficulty in quantifying the uncertainty of measurement of fire resistance, it is not possible to provide a stated degree of accuracy of the result.” (BS EN 1363-1: 2012, section 12.1)

### REPORT AUTHORISATION

Report Author



**Sam Potter**  
Scientist

Authorised by



**Paul Miller**  
BSc. (Hons.)  
Fire Test Manager

*The Building Test Centre will not discuss the content of this report without written permission from the test sponsor. The Building Test Centre retains ownership of the test report content but authorises the test sponsor to reproduce the report as necessary in its entirety only.*

## TEST REPORT AMENDMENTS

| Page | Amendments | Date |
|------|------------|------|
|      |            |      |
|      |            |      |
|      |            |      |

### TEST CONSTRUCTION

#### Description of Construction

The specimen was constructed in a refractory concrete lined steel restraint test frame with an opening of 3000mm (high) x 3000mm (wide).

Gypframe 72FEC50 Folded Edge Standard Floor and Ceiling Channels were fixed to the head and base of the test aperture at 600mm centres using 60mm fire resistant fixings.

Gypframe 70S50 'C' Studs were positioned at 600mm centres between the channels. The right hand stud viewed from the unexposed face was not fixed to the perimeter of the test frame, and the gap between the stud and the frame lining was filled with a 25mm thick rock mineral fibre gasket.

At the left-hand edge a Gypframe 70S50 'C' Stud was used to fix the partition to the test frame, using 60mm fire resistance fixings at 600mm centres.

Thermocouples were added to the studs at mid height on the web, hot and cold flanges of the central two studs.

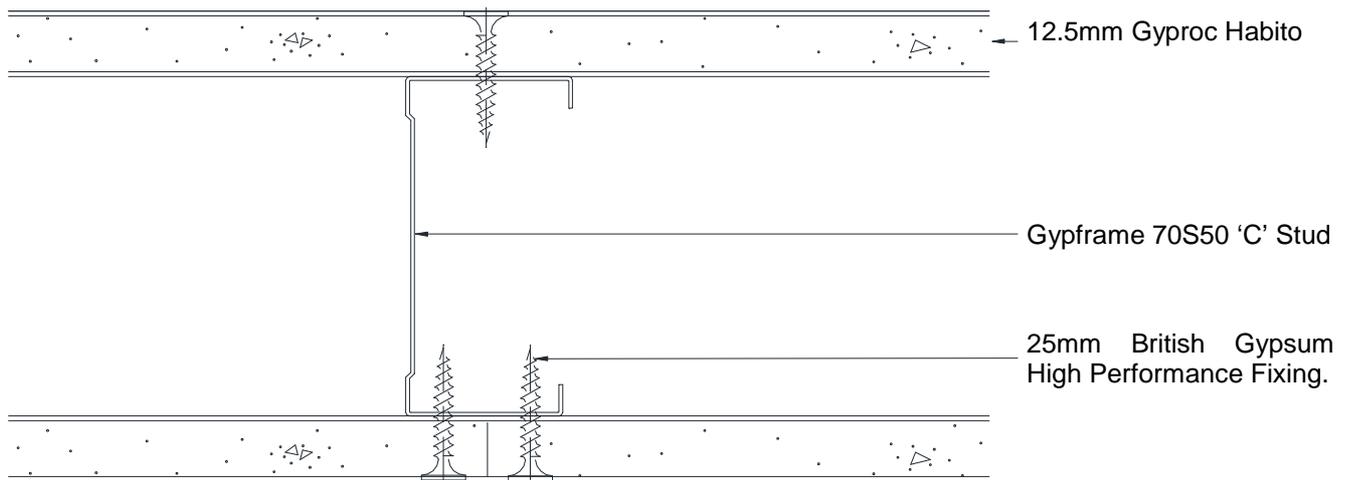
Both the unexposed face and the exposed face of the specimen were clad with a single layer of 12.5mm Gyproc Habito. The boards were fixed with 25mm British Gypsum High Performance Fixings at 300mm centres around the perimeter and within the field of the boards.

All vertical joints were staggered between layers, with a full board at the free end of the exposed face. A horizontal joint was positioned at 2400mm from the base, on both faces of the specimen. A Gypframe GFS1 Fixing Strap was used behind the horizontal board joint.

All external board joints were taped and filled using Gyproc Paper Joint Tape and Gyproc Joint Filler as appropriate. All screw heads were spotted using Gyproc Joint Filler.

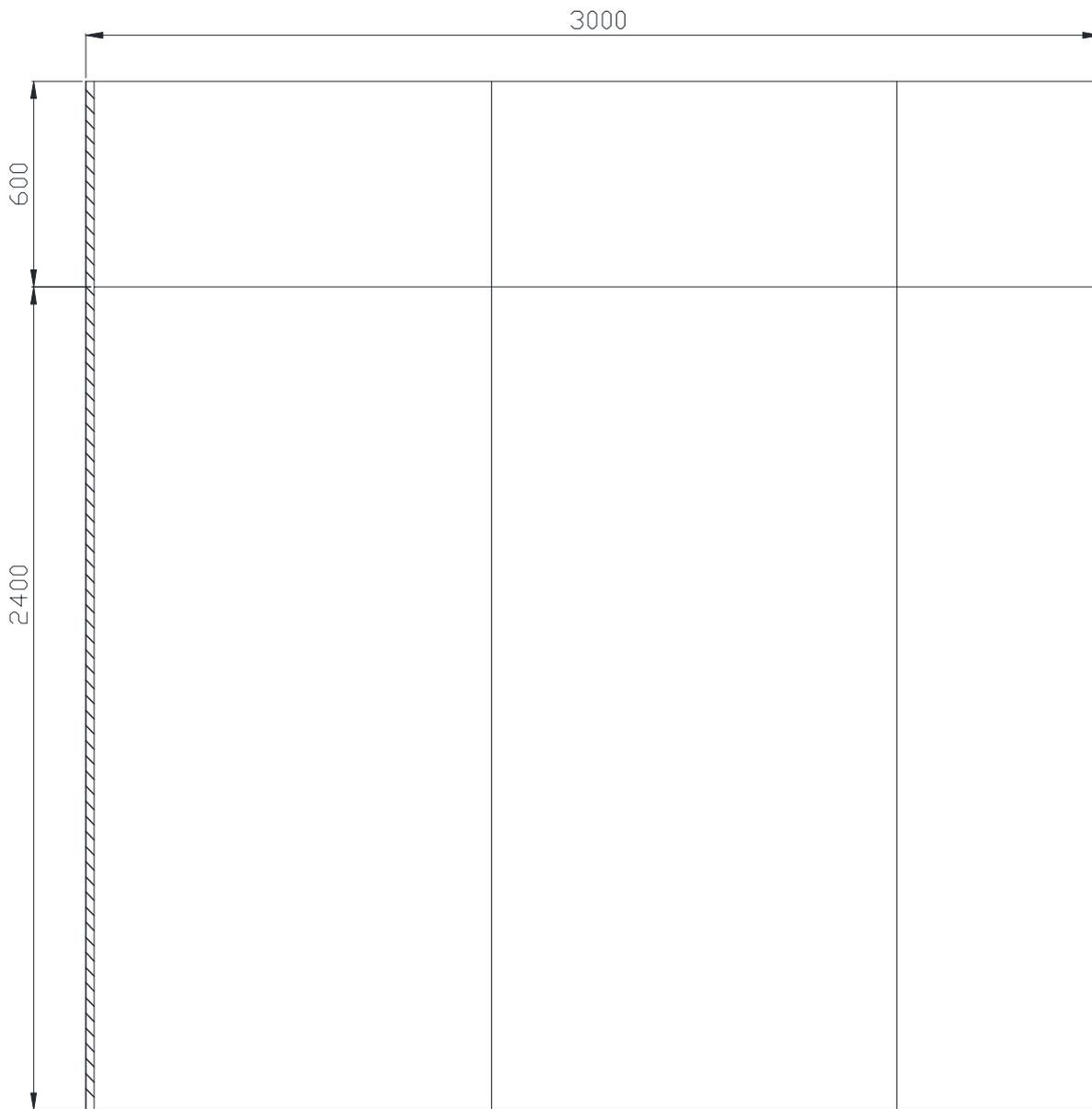
### Test Construction Drawings

#### Horizontal Cross Section



**Figure 1** – Horizontal cross section.

## Exposed Face Elevation

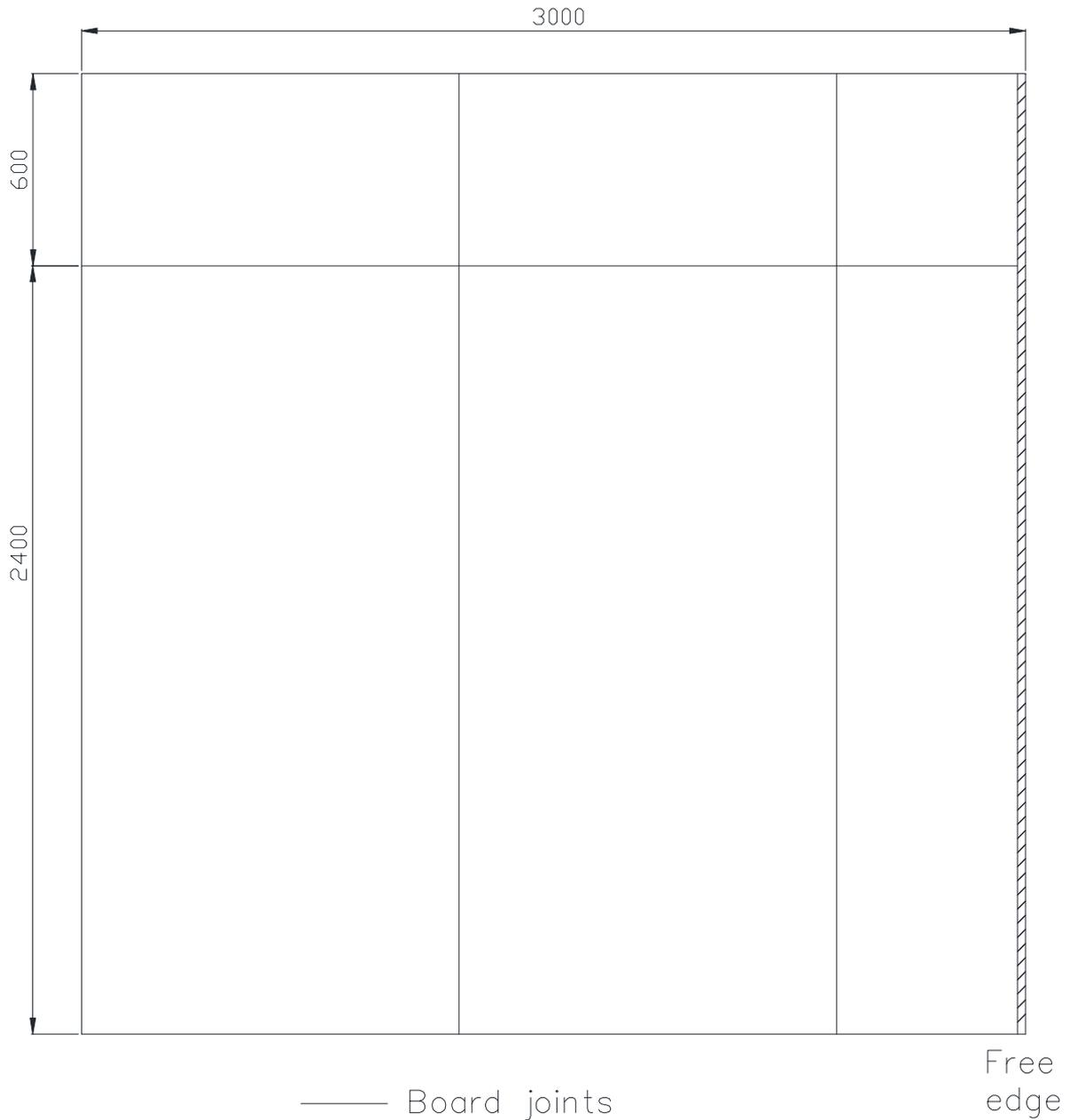


Free  
edge

—— Board joints

**Figure 2** – Exposed face elevation.

## Unexposed Face Elevation



**Figure 3** – Unexposed face elevation.

### TEST MATERIALS

#### Plasterboard

- i) Nominally, 2400mm (long) x 1200mm (wide) x 12.5mm (thick), Gyproc Habito (TE), manufactured and supplied by British Gypsum, ex Sherburn.

|                               |   |
|-------------------------------|---|
| Measured mass per unit area:  | 12.0 kg/m <sup>2</sup>                                |
| Measured thickness:           | 12.8 mm   |
| Board identification numbers: | 31 118 15 13:20<br>31 118 15 13:21<br>31 118 15 13:42 |
| Measured moisture content:    | Less than 1%  |

The surface density and board thickness were calculated using the actual weight and size of a selection of boards used in the test specimen. The moisture content of plasterboard was determined using samples dried to constant weight in an oven at 50°C.

Material dimensions were supplied by British Gypsum.

#### Metal Components

- ii) Gypframe 72FEC50 Standard Folded Edge Floor & Ceiling Channels.  
iii) Gypframe 70S50 'C' Studs.  
iv) Gypframe GFS1 Fixing Strap.

All metal components were supplied by British Gypsum.

#### Fasteners

- v) 25mm British Gypsum High Performance Fixings, supplied by British Gypsum.  
vi) 60mm fire resistant fixings, supplied by The Building Test Centre.

#### Miscellaneous Components

- vii) Gyproc Paper Joint Tape, supplied by British Gypsum.  
viii) Gyproc Joint Filler, supplied by British Gypsum.  
ix) Rock mineral fibre gasket, supplied by The Building Test Centre.

*Where measurements could not be taken then mass and dimensions were provided by the customer or the manufacturer e.g. from material labelling. Material information was recorded according to procedure AP070 vs. 1.0.*

## TEST PROCEDURE

The test was conducted fully in accordance with BS EN 1364-1: 1999. The specimen was subjected to fire from one side, as specified in BS EN 1364-1: 1999.

As the test specimen is considered to be symmetrical one test is adequate to cover the fire resistance performance in both directions.

The test procedure used was EN 1364-1 Issue 3.

The ambient temperature at the commencement of the test was 20°C.

The furnace pressure was set to control at  $18 \pm 2$  Pa positive with respect to atmosphere, at the top of the specimen. Furnace pressure data is shown in **figure 5**.

The test conditions did not meet the full requirements of BS EN 1363-1: 2012 as the test frame stiffness did not fully comply.

The specimen and associated construction were not conditioned in accordance with clause 8 of BS EN 1363-1: 2012.

## TEST RESULTS

The requirement of the standard was satisfied for the following periods:

|                        |                          |   |
|------------------------|--------------------------|---|
| <b>Integrity</b>       | <b>Sustained Flaming</b> | <b>78 minutes, no failure.</b>                      |
|                        | <b>6mm Gap Gauge</b>     | <b>76 minutes.</b>                                  |
|                        | <b>25mm Gap Gauge</b>    | <b>76 minutes.</b>                                  |
|                        | <b>Cotton Pad</b>        | <b>63 minutes.</b>                                  |
| <b>Insulation</b>      |                          | <b>55 minutes.</b>                                  |
| <b>Test Terminated</b> |                          | <b>78 minutes, at the request of the laboratory</b> |

## LIMITATIONS

The scope of the Field of Direct Application of the results and construction details in this test report is explained in BS EN 1364-1: 1999, section 13.

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### TEST DATA

#### Observations

All observations refer to the exposed face unless stated.

Observers: Unexposed face: Sam Potter  
Exposed face: Liam Woodford

| Time  | Observations |   |
|-------|--------------|---|
| Hours | Minutes      |   |
| 0     | 00           | Test started.   |
| 0     | 10           | Jointing material was flaking away.<br>Face papers had charred.   |
| 0     | 20           | Left-hand vertical joint had opened up to approximately 3-5mm.<br>Right-hand vertical joint had opened up to approximately 3-5mm.<br>Horizontal joint had opened up to approximately 1-3mm.   |
| 0     | 30           | Left-hand vertical joint had opened up to approximately 10-12mm.<br>Right-hand vertical joint had opened up to approximately 8-10mm.<br>Horizontal joint had opened up to approximately 8mm.<br>Boards cracking around screw heads adjacent to all joints.<br><br><i>Unexposed face</i><br>No visible change. |
| 0     | 40           | Left-hand vertical joint had opened up to approximately 15-20mm.<br>Right-hand vertical joint had opened up to approximately 10-12mm.<br>Horizontal joint had opened up to approximately 10mm.  |
| 0     | 45           | Left-hand vertical joint had opened up to approximately 20-25mm.<br>Right-hand vertical joint had opened up to approximately 15mm.<br>Horizontal joint had opened up to approximately 15mm.   |
| 0     | 50           | No visible change.  |
| 0     | 54           | <i>Unexposed face</i><br>Left-hand vertical joint had opened up to approximately 2-3mm from approximately 1200mm up to 2100mm height.<br>All screw heads visible.   |

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| Time          | Observations  |
|---------------|---|
| Hours Minutes |   |
| 0 55          | No visible change.<br><br><i>Unexposed face</i><br><b>INSULATION FAILURE.</b> The temperature rise of thermocouple no.22 positioned at the centre of the specimen exceeded 180°C.   |
| 0 56          | <i>Unexposed face</i><br>Left-hand side of lower centre board started to discolour.   |
| 0 57          | <i>Unexposed face</i><br>The mean temperature rise of the standard five thermocouples exceeded 140°C.   |
| 0 59          | <i>Unexposed face</i><br>Right-hand side of lower left-hand board had started to discolour.<br>Left-hand vertical joint starting to glow.   |
| 1 00          | Top left-hand corner of lower centre board leaning on unexposed face boards.<br>Crack on centre of lower centre board at top of board.<br>All boards crazed.  |
| 1 01          | <i>Unexposed face</i><br>Cotton pad attempt at mid height on the left-hand vertical joint – no failure.   |
| 1 03          | <i>Unexposed face</i><br><b>INTEGRITY FAILURE.</b> The cotton pad ignited (flamed) when placed on the left-hand vertical joint at approximately 1500mm height.  |
| 1 04          | <i>Unexposed face</i><br>Left-hand vertical joint had opened up to approximately 15-20mm.   |
| 1 05          | Crack on centre of left-hand board.<br>Left-hand vertical joint had opened up to approximately 60mm.<br>Right-hand vertical joint had opened up to approximately 60mm.<br>Horizontal joint had opened up to approximately 80mm. |
| 1 06          | <i>Unexposed face</i><br>Jointing material falling from left-hand vertical joint.<br>Horizontal joint opening up above lower centre board.  |

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| Time  |         | Observations   |
|-------|---------|--|
| Hours | Minutes |  |
| 1     | 07      | Top right-hand corner of lower left-hand board leaning against back of unexposed boards.   |
| 1     | 08      | <i>Unexposed face</i><br>Metal work distorted where visible.   |
| 1     | 10      | Crack on centre of lower left-hand board had opened up to approximately 10mm.<br>Studs warped.<br><br><i>Unexposed face</i><br>Left-hand vertical joint had opened up to approximately 60-65mm.  |
| 1     | 13      | <i>Unexposed face</i><br>Right-hand vertical joint had opened up to approximately 10mm.  |
| 1     | 16      | Lower centre board had fallen into the furnace.<br><br><i>Unexposed face</i><br><b>FURTHER INTEGRITY FAILURE.</b> The gap at approximately 1500mm height on the left-hand vertical joint exceeded 6mm x 150mm (visual)<br><br><b>FURTHER INTEGRITY FAILURE.</b> The gap at approximately 1500mm height on the left-hand vertical joint exceeded 25mm diameter (visual) |
| 1     | 18      | <b>TEST TERMINATED</b> at the request of the laboratory.   |

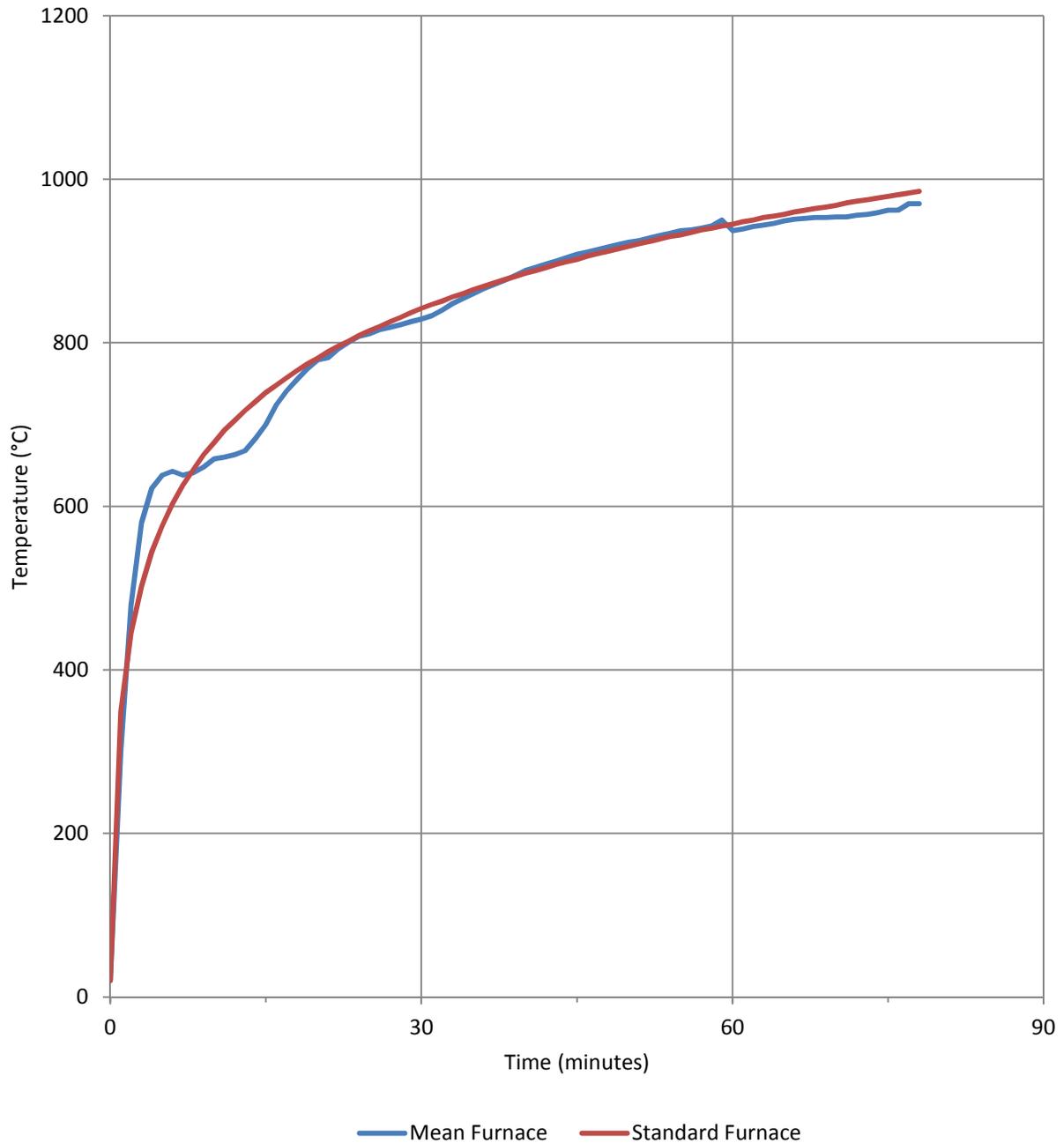
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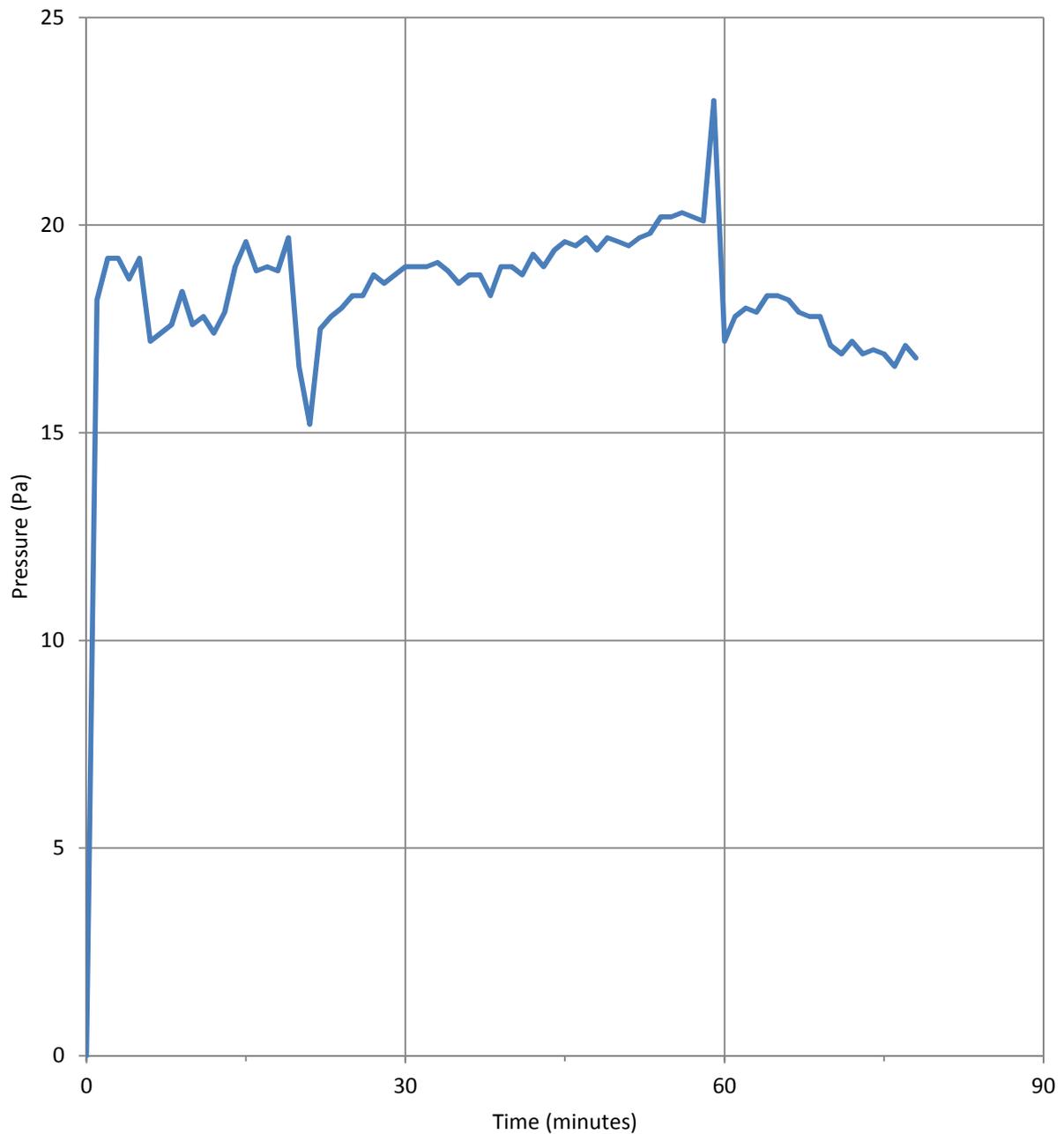
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## Furnace Temperature Graph



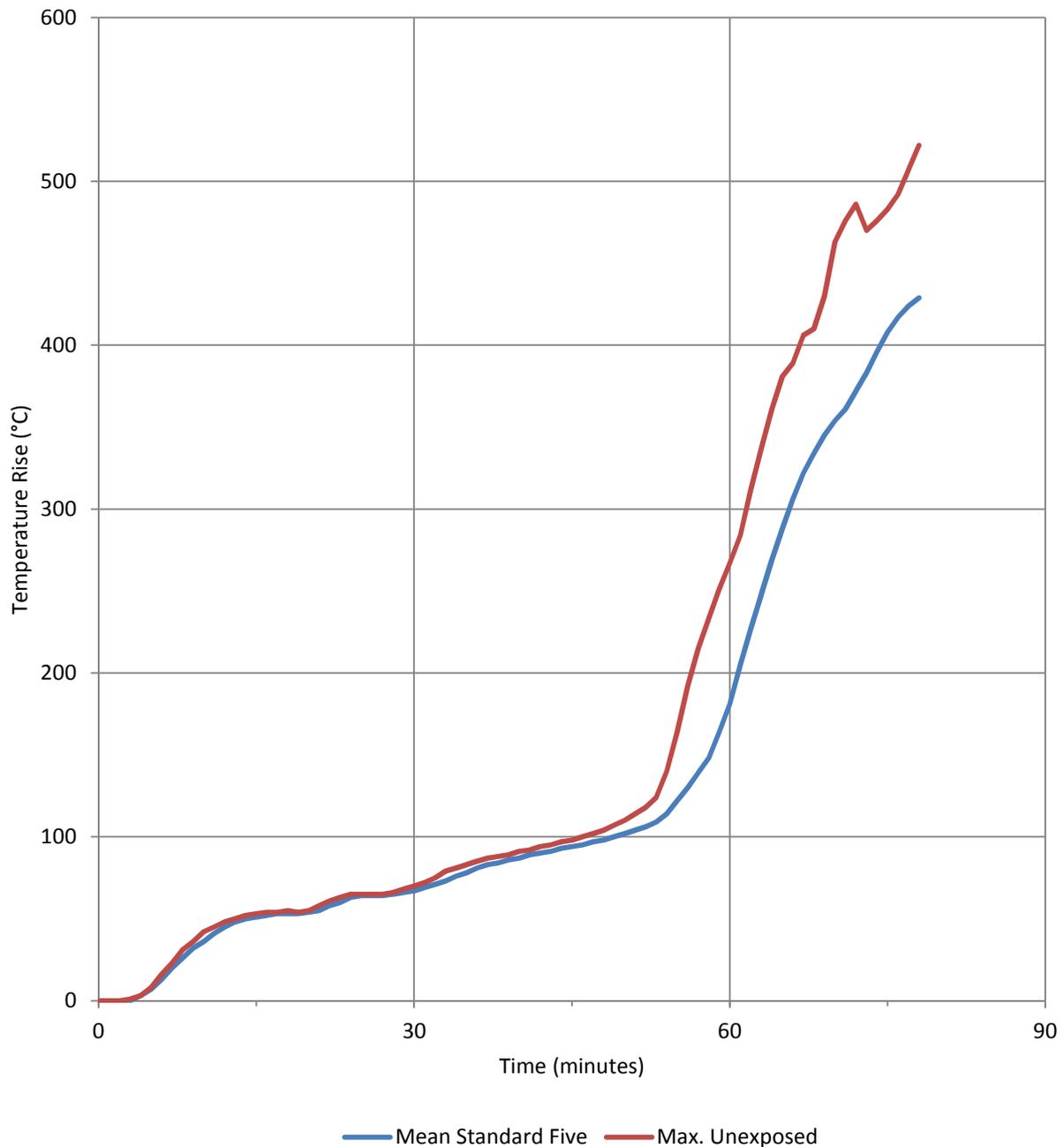
**Figure 4** – Furnace temperature graph.

## Furnace Pressure Graph



**Figure 5** – Furnace pressure graph.

## Unexposed Face Temperature Graph



**Figure 6** – Unexposed face temperature graph.

### Unexposed Face Thermocouple Layout

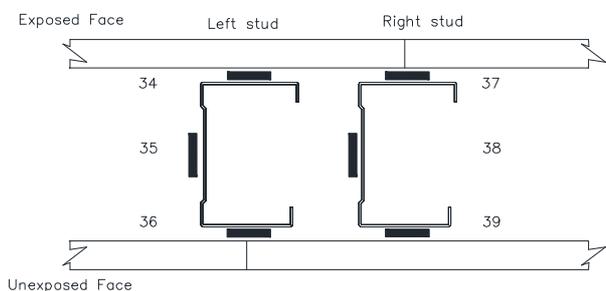
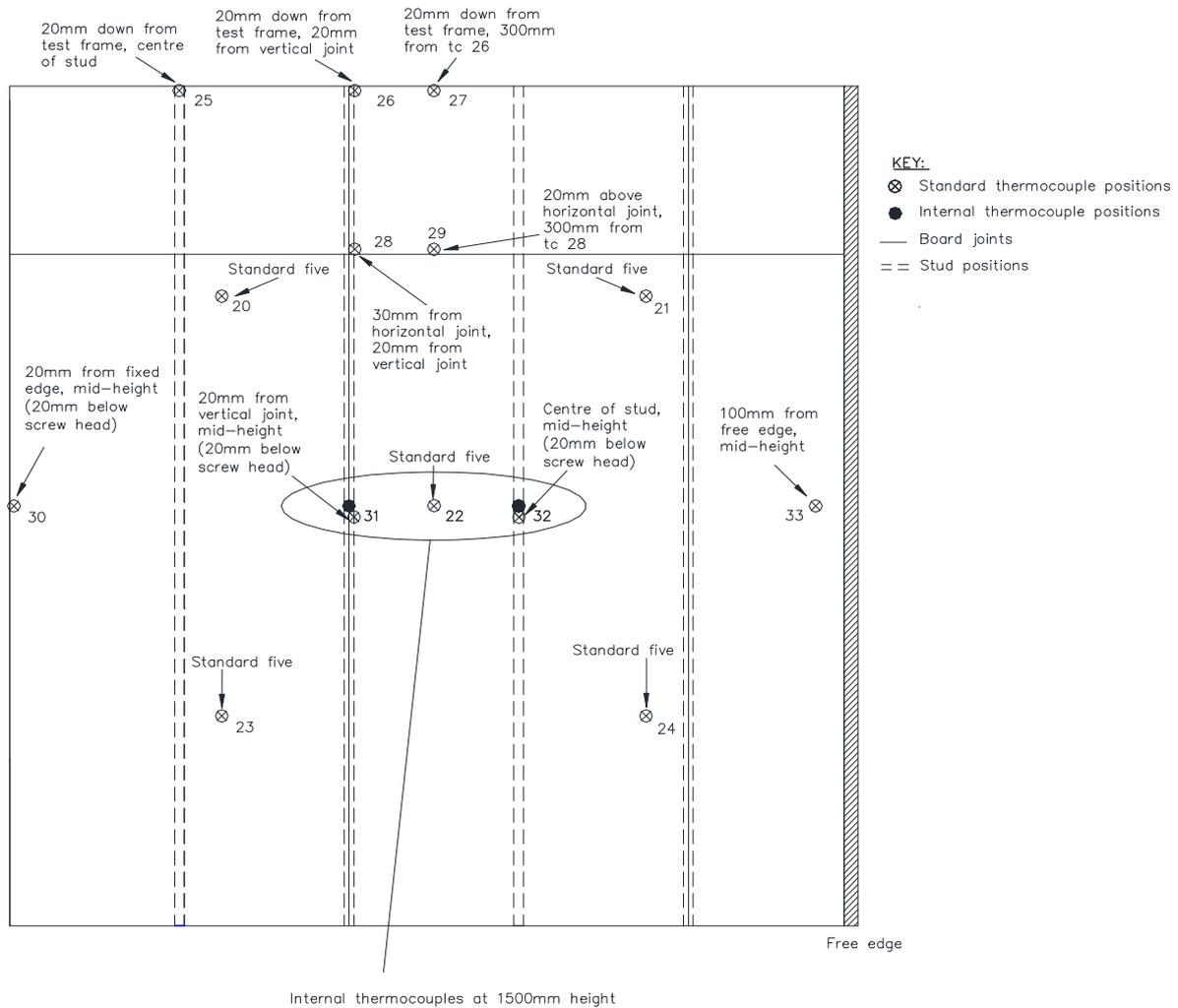


Figure 7 – Unexposed face thermocouple layout.

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### Unexposed Face Standard Five Temperature Data

| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        | Mean Standard<br>Five |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-----------------------|
|                   | Thermocouple<br>No. 20 | Thermocouple<br>No. 21 | Thermocouple<br>No. 22 | Thermocouple<br>No. 23 | Thermocouple<br>No. 24 |                       |
| 0                 | 0                      | 0                      | 0                      | 0                      | 0                      | 0                     |
| 1                 | 0                      | 0                      | 0                      | 0                      | 0                      | 0                     |
| 2                 | 0                      | 0                      | 0                      | 0                      | 0                      | 0                     |
| 3                 | 1                      | 0                      | 0                      | 0                      | 0                      | 0                     |
| 4                 | 3                      | 3                      | 3                      | 2                      | 3                      | 3                     |
| 5                 | 8                      | 7                      | 8                      | 6                      | 5                      | 7                     |
| 6                 | 15                     | 13                     | 14                     | 11                     | 12                     | 13                    |
| 7                 | 23                     | 21                     | 22                     | 17                     | 15                     | 20                    |
| 8                 | 29                     | 28                     | 28                     | 22                     | 23                     | 26                    |
| 9                 | 35                     | 34                     | 33                     | 28                     | 28                     | 32                    |
| 10                | 40                     | 39                     | 38                     | 32                     | 31                     | 36                    |
| 11                | 44                     | 43                     | 42                     | 37                     | 37                     | 41                    |
| 12                | 48                     | 47                     | 46                     | 42                     | 41                     | 45                    |
| 13                | 50                     | 49                     | 49                     | 45                     | 45                     | 48                    |
| 14                | 52                     | 51                     | 51                     | 48                     | 48                     | 50                    |
| 15                | 53                     | 52                     | 52                     | 50                     | 50                     | 51                    |
| 16                | 53                     | 53                     | 53                     | 52                     | 51                     | 52                    |
| 17                | 53                     | 53                     | 53                     | 53                     | 52                     | 53                    |
| 18                | 53                     | 53                     | 53                     | 53                     | 53                     | 53                    |
| 19                | 53                     | 52                     | 53                     | 54                     | 53                     | 53                    |
| 20                | 53                     | 53                     | 55                     | 55                     | 53                     | 54                    |
| 21                | 55                     | 53                     | 58                     | 57                     | 53                     | 55                    |
| 22                | 58                     | 55                     | 61                     | 60                     | 55                     | 58                    |
| 23                | 60                     | 58                     | 63                     | 62                     | 58                     | 60                    |
| 24                | 62                     | 61                     | 64                     | 65                     | 61                     | 63                    |
| 25                | 64                     | 63                     | 64                     | 65                     | 63                     | 64                    |
| 26                | 64                     | 63                     | 65                     | 65                     | 64                     | 64                    |
| 27                | 64                     | 63                     | 65                     | 65                     | 65                     | 64                    |
| 28                | 64                     | 63                     | 66                     | 66                     | 65                     | 65                    |
| 29                | 65                     | 63                     | 68                     | 67                     | 65                     | 66                    |
| 30                | 66                     | 64                     | 70                     | 69                     | 66                     | 67                    |
| 31                | 68                     | 65                     | 72                     | 71                     | 68                     | 69                    |
| 32                | 69                     | 67                     | 75                     | 74                     | 70                     | 71                    |
| 33                | 72                     | 68                     | 79                     | 76                     | 72                     | 73                    |
| 34                | 75                     | 70                     | 81                     | 79                     | 74                     | 76                    |
| 35                | 78                     | 72                     | 83                     | 82                     | 76                     | 78                    |
| 36                | 81                     | 74                     | 85                     | 84                     | 79                     | 81                    |
| 37                | 82                     | 77                     | 87                     | 86                     | 82                     | 83                    |

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| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        | Mean Standard<br>Five |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-----------------------|
|                   | Thermocouple<br>No. 20 | Thermocouple<br>No. 21 | Thermocouple<br>No. 22 | Thermocouple<br>No. 23 | Thermocouple<br>No. 24 |                       |
| 38                | 84                     | 79                     | 88                     | 87                     | 84                     | 84                    |
| 39                | 85                     | 81                     | 89                     | 88                     | 85                     | 86                    |
| 40                | 86                     | 82                     | 91                     | 90                     | 87                     | 87                    |
| 41                | 88                     | 84                     | 92                     | 91                     | 88                     | 89                    |
| 42                | 89                     | 85                     | 94                     | 92                     | 89                     | 90                    |
| 43                | 91                     | 86                     | 95                     | 94                     | 91                     | 91                    |
| 44                | 92                     | 87                     | 97                     | 95                     | 92                     | 93                    |
| 45                | 94                     | 88                     | 98                     | 96                     | 93                     | 94                    |
| 46                | 95                     | 90                     | 100                    | 97                     | 94                     | 95                    |
| 47                | 96                     | 91                     | 102                    | 99                     | 95                     | 97                    |
| 48                | 98                     | 93                     | 104                    | 100                    | 97                     | 98                    |
| 49                | 99                     | 94                     | 107                    | 101                    | 98                     | 100                   |
| 50                | 101                    | 95                     | 110                    | 103                    | 99                     | 102                   |
| 51                | 103                    | 97                     | 114                    | 105                    | 101                    | 104                   |
| 52                | 105                    | 99                     | 118                    | 107                    | 103                    | 106                   |
| 53                | 108                    | 100                    | 124                    | 109                    | 105                    | 109                   |
| 54                | 111                    | 103                    | 140                    | 111                    | 107                    | 114                   |
| 55                | 115                    | 105                    | 164                    | 114                    | 110                    | 122                   |
| 56                | 119                    | 109                    | 192                    | 118                    | 113                    | 130                   |
| 57                | 128                    | 113                    | 215                    | 121                    | 116                    | 139                   |
| 58                | 145                    | 117                    | 233                    | 126                    | 118                    | 148                   |
| 59                | 179                    | 127                    | 251                    | 138                    | 124                    | 164                   |
| 60                | 209                    | 145                    | 267                    | 149                    | 137                    | 181                   |
| 61                | 236                    | 177                    | 284                    | 175                    | 152                    | 205                   |
| 62                | 261                    | 203                    | 301                    | 194                    | 178                    | 227                   |
| 63                | 286                    | 225                    | 321                    | 210                    | 197                    | 248                   |
| 64                | 312                    | 246                    | 349                    | 225                    | 213                    | 269                   |
| 65                | 344                    | 266                    | 370                    | 236                    | 225                    | 288                   |
| 66                | 378                    | 287                    | 381                    | 247                    | 237                    | 306                   |
| 67                | 406                    | 313                    | 384                    | 258                    | 249                    | 322                   |
| 68                | 410                    | 345                    | 387                    | 268                    | 260                    | 334                   |
| 69                | 414                    | 370                    | 390                    | 279                    | 270                    | 345                   |
| 70                | 424                    | 381                    | 395                    | 290                    | 282                    | 354                   |
| 71                | 429                    | 383                    | 400                    | 301                    | 294                    | 361                   |
| 72                | 449                    | 384                    | 407                    | 314                    | 307                    | 372                   |
| 73                | 465                    | 387                    | 415                    | 327                    | 322                    | 383                   |
| 74                | 476                    | 392                    | 422                    | 343                    | 346                    | 396                   |
| 75                | 483                    | 398                    | 424                    | 364                    | 371                    | 408                   |
| 76                | 486                    | 405                    | 428                    | 386                    | 380                    | 417                   |
| 77                | 507                    | 411                    | 432                    | 400                    | 372                    | 424                   |

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| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        | Mean Standard<br>Five |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-----------------------|
|                   | Thermocouple<br>No. 20 | Thermocouple<br>No. 21 | Thermocouple<br>No. 22 | Thermocouple<br>No. 23 | Thermocouple<br>No. 24 |                       |
| 78                | 519                    | 416                    | 439                    | 404                    | 369                    | 429                   |

Figures highlighted in red indicated the minute in which the temperature rise exceeded 180°C and the mean temperature rise exceeded 140°C.

See **figure 7** for the location of the thermocouples.

Additional Unexposed Face Temperature Data

| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 25 | Thermocouple<br>No. 26 | Thermocouple<br>No. 27 | Thermocouple<br>No. 28 | Thermocouple<br>No. 29 |
| 0                 | 0                      | 0                      | 0                      | 0                      | 0                      |
| 1                 | 0                      | 0                      | 0                      | 0                      | 0                      |
| 2                 | 0                      | 0                      | -1                     | -1                     | 0                      |
| 3                 | 1                      | 0                      | 0                      | -1                     | 0                      |
| 4                 | 2                      | 3                      | 1                      | 1                      | 0                      |
| 5                 | 7                      | 8                      | 6                      | 3                      | 4                      |
| 6                 | 11                     | 16                     | 12                     | 8                      | 7                      |
| 7                 | 20                     | 23                     | 20                     | 12                     | 12                     |
| 8                 | 24                     | 31                     | 26                     | 16                     | 18                     |
| 9                 | 30                     | 36                     | 31                     | 21                     | 24                     |
| 10                | 35                     | 42                     | 36                     | 25                     | 30                     |
| 11                | 38                     | 45                     | 40                     | 29                     | 34                     |
| 12                | 43                     | 48                     | 43                     | 32                     | 39                     |
| 13                | 45                     | 50                     | 45                     | 35                     | 42                     |
| 14                | 47                     | 51                     | 47                     | 37                     | 45                     |
| 15                | 48                     | 52                     | 48                     | 38                     | 47                     |
| 16                | 49                     | 53                     | 49                     | 40                     | 48                     |
| 17                | 50                     | 53                     | 49                     | 41                     | 49                     |
| 18                | 50                     | 53                     | 48                     | 41                     | 49                     |
| 19                | 50                     | 52                     | 48                     | 42                     | 49                     |
| 20                | 50                     | 52                     | 48                     | 42                     | 49                     |
| 21                | 49                     | 52                     | 48                     | 42                     | 50                     |
| 22                | 49                     | 53                     | 48                     | 43                     | 50                     |
| 23                | 49                     | 55                     | 49                     | 46                     | 51                     |
| 24                | 50                     | 57                     | 51                     | 48                     | 52                     |
| 25                | 51                     | 59                     | 53                     | 51                     | 53                     |
| 26                | 53                     | 61                     | 56                     | 53                     | 54                     |
| 27                | 55                     | 63                     | 57                     | 56                     | 54                     |
| 28                | 57                     | 64                     | 59                     | 58                     | 55                     |
| 29                | 59                     | 65                     | 59                     | 59                     | 56                     |
| 30                | 61                     | 66                     | 60                     | 61                     | 57                     |
| 31                | 62                     | 66                     | 61                     | 63                     | 58                     |
| 32                | 63                     | 67                     | 62                     | 64                     | 59                     |
| 33                | 63                     | 68                     | 63                     | 65                     | 60                     |
| 34                | 64                     | 70                     | 64                     | 67                     | 61                     |
| 35                | 65                     | 72                     | 65                     | 68                     | 62                     |
| 36                | 66                     | 75                     | 67                     | 70                     | 63                     |
| 37                | 67                     | 77                     | 70                     | 71                     | 64                     |

# The Building Test Centre

Fire Acoustics Structures

The Building Test Centre  
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| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 25 | Thermocouple<br>No. 26 | Thermocouple<br>No. 27 | Thermocouple<br>No. 28 | Thermocouple<br>No. 29 |
| 38                | 69                     | 79                     | 73                     | 72                     | 65                     |
| 39                | 71                     | 81                     | 75                     | 73                     | 66                     |
| 40                | 74                     | 83                     | 77                     | 73                     | 66                     |
| 41                | 76                     | 84                     | 79                     | 74                     | 67                     |
| 42                | 77                     | 85                     | 80                     | 75                     | 68                     |
| 43                | 78                     | 86                     | 81                     | 76                     | 69                     |
| 44                | 79                     | 87                     | 82                     | 77                     | 70                     |
| 45                | 80                     | 88                     | 83                     | 78                     | 72                     |
| 46                | 81                     | 89                     | 84                     | 79                     | 73                     |
| 47                | 82                     | 90                     | 85                     | 80                     | 76                     |
| 48                | 83                     | 91                     | 86                     | 81                     | 78                     |
| 49                | 83                     | 92                     | 87                     | 82                     | 81                     |
| 50                | 84                     | 93                     | 88                     | 83                     | 83                     |
| 51                | 85                     | 94                     | 90                     | 85                     | 85                     |
| 52                | 86                     | 95                     | 91                     | 87                     | 87                     |
| 53                | 87                     | 96                     | 92                     | 89                     | 89                     |
| 54                | 88                     | 98                     | 94                     | 90                     | 91                     |
| 55                | 89                     | 99                     | 95                     | 92                     | 93                     |
| 56                | 89                     | 101                    | 97                     | 95                     | 95                     |
| 57                | 90                     | 103                    | 98                     | 98                     | 98                     |
| 58                | 92                     | 106                    | 101                    | 101                    | 100                    |
| 59                | 94                     | 110                    | 104                    | 104                    | 103                    |
| 60                | 96                     | 115                    | 107                    | 108                    | 105                    |
| 61                | 98                     | 122                    | 111                    | 116                    | 108                    |
| 62                | 99                     | 133                    | 116                    | 135                    | 113                    |
| 63                | 102                    | 147                    | 122                    | 161                    | 124                    |
| 64                | 105                    | 159                    | 130                    | 202                    | 149                    |
| 65                | 110                    | 179                    | 149                    | 234                    | 177                    |
| 66                | 113                    | 203                    | 179                    | 258                    | 233                    |
| 67                | 117                    | 227                    | 210                    | 284                    | 294                    |
| 68                | 121                    | 249                    | 238                    | 326                    | 370                    |
| 69                | 130                    | 267                    | 263                    | 364                    | 430                    |
| 70                | 140                    | 289                    | 292                    | 395                    | 463                    |
| 71                | 160                    | 309                    | 330                    | 403                    | 476                    |
| 72                | 191                    | 333                    | 369                    | 423                    | 486                    |
| 73                | 222                    | 355                    | 409                    | 439                    | 470                    |
| 74                | 246                    | 378                    | 419                    | 448                    | 466                    |
| 75                | 271                    | 397                    | 424                    | 454                    | 481                    |
| 76                | 296                    | 405                    | 428                    | 458                    | 487                    |
| 77                | 325                    | 412                    | 438                    | 471                    | 497                    |

Customer: **British Gypsum**

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# The Building Test Centre

## Fire Acoustics Structures

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| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 25 | Thermocouple<br>No. 26 | Thermocouple<br>No. 27 | Thermocouple<br>No. 28 | Thermocouple<br>No. 29 |
| 78                | 353                    | 420                    | 448                    | 486                    | 505                    |

See **figure 7** for the location of the thermocouples.

# The Building Test Centre

Fire Acoustics Structures

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## Additional Unexposed Face Temperature Data

| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 30 | Thermocouple<br>No. 31 | Thermocouple<br>No. 32 | Thermocouple<br>No. 33 |
| 0                 | 0                      | 0                      | 0                      | 0                      |
| 1                 | 0                      | 0                      | 0                      | 0                      |
| 2                 | 0                      | -1                     | 0                      | -1                     |
| 3                 | 0                      | 1                      | 0                      | 0                      |
| 4                 | 2                      | 2                      | 1                      | 2                      |
| 5                 | 4                      | 5                      | 3                      | 6                      |
| 6                 | 9                      | 9                      | 7                      | 13                     |
| 7                 | 15                     | 14                     | 12                     | 20                     |
| 8                 | 21                     | 19                     | 17                     | 27                     |
| 9                 | 25                     | 24                     | 23                     | 32                     |
| 10                | 29                     | 28                     | 27                     | 38                     |
| 11                | 33                     | 33                     | 31                     | 42                     |
| 12                | 37                     | 37                     | 35                     | 47                     |
| 13                | 40                     | 40                     | 39                     | 50                     |
| 14                | 43                     | 43                     | 41                     | 52                     |
| 15                | 44                     | 45                     | 44                     | 53                     |
| 16                | 45                     | 47                     | 45                     | 54                     |
| 17                | 46                     | 48                     | 46                     | 54                     |
| 18                | 46                     | 48                     | 47                     | 55                     |
| 19                | 46                     | 49                     | 48                     | 54                     |
| 20                | 46                     | 50                     | 49                     | 54                     |
| 21                | 45                     | 52                     | 50                     | 54                     |
| 22                | 45                     | 54                     | 52                     | 54                     |
| 23                | 45                     | 56                     | 54                     | 55                     |
| 24                | 46                     | 59                     | 56                     | 58                     |
| 25                | 48                     | 61                     | 58                     | 61                     |
| 26                | 50                     | 62                     | 60                     | 63                     |
| 27                | 51                     | 63                     | 62                     | 65                     |
| 28                | 53                     | 64                     | 63                     | 65                     |
| 29                | 55                     | 64                     | 63                     | 65                     |
| 30                | 56                     | 65                     | 64                     | 65                     |
| 31                | 57                     | 66                     | 65                     | 66                     |
| 32                | 58                     | 67                     | 67                     | 67                     |
| 33                | 59                     | 68                     | 68                     | 68                     |
| 34                | 61                     | 70                     | 70                     | 70                     |
| 35                | 62                     | 71                     | 72                     | 72                     |
| 36                | 65                     | 73                     | 74                     | 76                     |
| 37                | 67                     | 76                     | 77                     | 79                     |

Customer: **British Gypsum**

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# The Building Test Centre

Fire Acoustics Structures

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| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 30 | Thermocouple<br>No. 31 | Thermocouple<br>No. 32 | Thermocouple<br>No. 33 |
| 38                | 69                     | 78                     | 79                     | 81                     |
| 39                | 71                     | 80                     | 81                     | 83                     |
| 40                | 73                     | 82                     | 83                     | 84                     |
| 41                | 74                     | 83                     | 85                     | 86                     |
| 42                | 75                     | 85                     | 86                     | 87                     |
| 43                | 76                     | 86                     | 88                     | 88                     |
| 44                | 77                     | 87                     | 90                     | 89                     |
| 45                | 77                     | 89                     | 91                     | 90                     |
| 46                | 78                     | 90                     | 93                     | 91                     |
| 47                | 79                     | 91                     | 95                     | 93                     |
| 48                | 80                     | 92                     | 96                     | 94                     |
| 49                | 80                     | 94                     | 98                     | 95                     |
| 50                | 81                     | 95                     | 100                    | 96                     |
| 51                | 82                     | 97                     | 102                    | 98                     |
| 52                | 83                     | 99                     | 104                    | 99                     |
| 53                | 83                     | 101                    | 107                    | 101                    |
| 54                | 84                     | 103                    | 110                    | 102                    |
| 55                | 85                     | 109                    | 114                    | 104                    |
| 56                | 87                     | 119                    | 119                    | 106                    |
| 57                | 88                     | 142                    | 125                    | 108                    |
| 58                | 89                     | 176                    | 143                    | 110                    |
| 59                | 90                     | 218                    | 172                    | 113                    |
| 60                | 91                     | 249                    | 203                    | 117                    |
| 61                | 93                     | 282                    | 228                    | 121                    |
| 62                | 94                     | 312                    | 250                    | 129                    |
| 63                | 96                     | 337                    | 271                    | 142                    |
| 64                | 98                     | 361                    | 293                    | 164                    |
| 65                | 100                    | 381                    | 316                    | 190                    |
| 66                | 102                    | 389                    | 342                    | 210                    |
| 67                | 105                    | 391                    | 366                    | 228                    |
| 68                | 108                    | 402                    | 388                    | 244                    |
| 69                | 113                    | 419                    | 396                    | 260                    |
| 70                | 120                    | 436                    | 397                    | 276                    |
| 71                | 132                    | 446                    | 398                    | 293                    |
| 72                | 149                    | 455                    | 402                    | 313                    |
| 73                | 172                    | 459                    | 407                    | 342                    |
| 74                | 197                    | 468                    | 414                    | 380                    |
| 75                | 219                    | 480                    | 419                    | 409                    |
| 76                | 240                    | 492                    | 423                    | 413                    |
| 77                | 261                    | 506                    | 428                    | 417                    |

Customer: **British Gypsum**

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# The Building Test Centre

## Fire Acoustics Structures

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Email: btc.testing@saint-gobain.com

| Time<br>(minutes) | Temperature Rise (°C)  |                        |                        |                        |
|-------------------|------------------------|------------------------|------------------------|------------------------|
|                   | Thermocouple<br>No. 30 | Thermocouple<br>No. 31 | Thermocouple<br>No. 32 | Thermocouple<br>No. 33 |
| 78                | 287                    | 522                    | 439                    | 423                    |

See **figure 7** for the location of the thermocouples.

# The Building Test Centre

## Fire Acoustics Structures

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### Internal Temperature Data at 1500mm Height

| Time<br>(minutes) | Actual Temperature (°C)              |                               |                                       |                                      |                               |                                       |
|-------------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
|                   | Left stud                            |                               |                                       | Right stud                           |                               |                                       |
|                   | Hot Flange<br>Thermocouple<br>No. 34 | Web<br>Thermocouple<br>No. 35 | Cold Flange<br>Thermocouple<br>No. 36 | Hot Flange<br>Thermocouple<br>No. 37 | Web<br>Thermocouple<br>No. 38 | Cold Flange<br>Thermocouple<br>No. 39 |
| 0                 | 26                                   | 25                            | 24                                    | 26                                   | 25                            | 24                                    |
| 1                 | 28                                   | 25                            | 24                                    | 27                                   | 25                            | 24                                    |
| 2                 | 41                                   | 28                            | 26                                    | 37                                   | 29                            | 25                                    |
| 3                 | 71                                   | 48                            | 40                                    | 66                                   | 51                            | 38                                    |
| 4                 | 96                                   | 71                            | 59                                    | 95                                   | 72                            | 58                                    |
| 5                 | 100                                  | 81                            | 70                                    | 99                                   | 81                            | 69                                    |
| 6                 | -                                    | -                             | -                                     | -                                    | -                             | -                                     |
| 7                 | -                                    | -                             | -                                     | -                                    | -                             | -                                     |
| 8                 | -                                    | -                             | -                                     | -                                    | -                             | -                                     |
| 9                 | -                                    | -                             | -                                     | -                                    | -                             | -                                     |
| 10                | 108                                  | 100                           | 90                                    | 103                                  | 101                           | 90                                    |
| 11                | 111                                  | 102                           | 91                                    | 103                                  | 103                           | 91                                    |
| 12                | 117                                  | 104                           | 93                                    | 104                                  | 104                           | 93                                    |
| 13                | 123                                  | 105                           | 94                                    | 105                                  | 105                           | 94                                    |
| 14                | 128                                  | 106                           | 94                                    | 108                                  | 107                           | 94                                    |
| 15                | 132                                  | 107                           | 94                                    | 110                                  | 108                           | 94                                    |
| 16                | 139                                  | 110                           | 95                                    | 116                                  | 110                           | 94                                    |
| 17                | 152                                  | 116                           | 97                                    | 125                                  | 116                           | 95                                    |
| 18                | 185                                  | 131                           | 107                                   | 140                                  | 129                           | 100                                   |
| 19                | 228                                  | 155                           | 119                                   | 161                                  | 148                           | 111                                   |
| 20                | 266                                  | 185                           | 133                                   | 185                                  | 172                           | 122                                   |
| 21                | 298                                  | 212                           | 148                                   | 211                                  | 196                           | 136                                   |
| 22                | 328                                  | 237                           | 167                                   | 245                                  | 222                           | 154                                   |
| 23                | 353                                  | 258                           | 188                                   | 282                                  | 244                           | 173                                   |
| 24                | 372                                  | 274                           | 206                                   | 318                                  | 263                           | 191                                   |
| 25                | 387                                  | 289                           | 222                                   | 348                                  | 277                           | 206                                   |
| 26                | 401                                  | 302                           | 237                                   | 382                                  | 290                           | 218                                   |
| 27                | 413                                  | 315                           | 252                                   | 416                                  | 303                           | 230                                   |
| 28                | 422                                  | 327                           | 268                                   | 442                                  | 317                           | 243                                   |
| 29                | 429                                  | 338                           | 282                                   | 464                                  | 332                           | 259                                   |
| 30                | 437                                  | 349                           | 294                                   | 486                                  | 347                           | 276                                   |
| 31                | 445                                  | 359                           | 305                                   | 498                                  | 363                           | 289                                   |
| 32                | 454                                  | 370                           | 317                                   | 514                                  | 378                           | 308                                   |
| 33                | 460                                  | 381                           | 329                                   | 529                                  | 393                           | 326                                   |
| 34                | 464                                  | 392                           | 341                                   | 545                                  | 406                           | 343                                   |
| 35                | 471                                  | 403                           | 352                                   | 560                                  | 419                           | 359                                   |

# The Building Test Centre

## Fire Acoustics Structures

The Building Test Centre

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| Time<br>(minutes) | Actual Temperature (°C)              |                               |                                       |                                      |                               |                                       |
|-------------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
|                   | Left stud                            |                               |                                       | Right stud                           |                               |                                       |
|                   | Hot Flange<br>Thermocouple<br>No. 34 | Web<br>Thermocouple<br>No. 35 | Cold Flange<br>Thermocouple<br>No. 36 | Hot Flange<br>Thermocouple<br>No. 37 | Web<br>Thermocouple<br>No. 38 | Cold Flange<br>Thermocouple<br>No. 39 |
| 36                | 479                                  | 413                           | 363                                   | 573                                  | 433                           | 374                                   |
| 37                | 489                                  | 424                           | 374                                   | 586                                  | 446                           | 389                                   |
| 38                | 499                                  | 437                           | 387                                   | 598                                  | 461                           | 405                                   |
| 39                | 510                                  | 450                           | 399                                   | 610                                  | 475                           | 424                                   |
| 40                | 519                                  | 462                           | 412                                   | 619                                  | 487                           | 448                                   |
| 41                | 528                                  | 475                           | 427                                   | 628                                  | 499                           | 465                                   |
| 42                | 538                                  | 489                           | 444                                   | 638                                  | 511                           | 482                                   |
| 43                | 547                                  | 500                           | 461                                   | 647                                  | 522                           | 497                                   |
| 44                | 556                                  | 510                           | 474                                   | 655                                  | 533                           | 512                                   |
| 45                | 565                                  | 520                           | 487                                   | 663                                  | 543                           | 525                                   |
| 46                | 574                                  | 531                           | 500                                   | 670                                  | 553                           | 538                                   |
| 47                | 583                                  | 541                           | 513                                   | 676                                  | 562                           | 550                                   |
| 48                | 593                                  | 552                           | 525                                   | 683                                  | 572                           | 561                                   |
| 49                | 602                                  | 562                           | 538                                   | 687                                  | 581                           | 572                                   |
| 50                | 610                                  | 572                           | 550                                   | 692                                  | 589                           | 581                                   |
| 51                | 619                                  | 583                           | 560                                   | 697                                  | 599                           | 591                                   |
| 52                | 628                                  | 594                           | 569                                   | 701                                  | 609                           | 602                                   |
| 53                | 637                                  | 605                           | 580                                   | 708                                  | 619                           | 614                                   |
| 54                | 646                                  | 617                           | 592                                   | 713                                  | 628                           | 624                                   |
| 55                | 655                                  | 628                           | 608                                   | 721                                  | 638                           | 635                                   |
| 56                | 664                                  | 640                           | 621                                   | 731                                  | 649                           | 648                                   |
| 57                | 675                                  | 653                           | 635                                   | 745                                  | 663                           | 664                                   |
| 58                | 683                                  | 666                           | 649                                   | 759                                  | 641                           | 680                                   |
| 59                | 692                                  | 680                           | 665                                   | 768                                  | 654                           | 699                                   |
| 60                | 700                                  | 692                           | 680                                   | 772                                  | 666                           | 714                                   |
| 61                | 707                                  | 702                           | 693                                   | 777                                  | 680                           | 729                                   |
| 62                | 711                                  | 710                           | 703                                   | 772                                  | 693                           | 736                                   |
| 63                | 719                                  | 718                           | 714                                   | 766                                  | 706                           | 742                                   |
| 64                | 726                                  | 726                           | 724                                   | 756                                  | 717                           | 741                                   |
| 65                | 736                                  | 736                           | 735                                   | 749                                  | 726                           | 741                                   |
| 66                | 752                                  | 756                           | 755                                   | 745                                  | 733                           | 740                                   |
| 67                | 759                                  | 763                           | 765                                   | 744                                  | 738                           | 741                                   |
| 68                | 763                                  | 766                           | 769                                   | 745                                  | 742                           | 743                                   |
| 69                | 762                                  | 765                           | 767                                   | 746                                  | 744                           | 744                                   |
| 70                | 761                                  | 762                           | 763                                   | 747                                  | 747                           | 746                                   |
| 71                | 761                                  | 758                           | 760                                   | 747                                  | 748                           | 747                                   |
| 72                | 759                                  | 754                           | 757                                   | 748                                  | 748                           | 747                                   |
| 73                | 758                                  | 751                           | 756                                   | 749                                  | 749                           | 748                                   |

Customer: **British Gypsum**

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# The Building Test Centre

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| Time<br>(minutes) | Actual Temperature (°C)              |                               |                                       |                                      |                               |                                       |
|-------------------|--------------------------------------|-------------------------------|---------------------------------------|--------------------------------------|-------------------------------|---------------------------------------|
|                   | Left stud                            |                               |                                       | Right stud                           |                               |                                       |
|                   | Hot Flange<br>Thermocouple<br>No. 34 | Web<br>Thermocouple<br>No. 35 | Cold Flange<br>Thermocouple<br>No. 36 | Hot Flange<br>Thermocouple<br>No. 37 | Web<br>Thermocouple<br>No. 38 | Cold Flange<br>Thermocouple<br>No. 39 |
| 74                | 760                                  | 750                           | 756                                   | 751                                  | 750                           | 750                                   |
| 75                | 765                                  | 752                           | 757                                   | 754                                  | 752                           | 752                                   |
| 76                | 777                                  | 758                           | 762                                   | 759                                  | 758                           | 758                                   |
| 77                | 812                                  | 775                           | 776                                   | 771                                  | 772                           | 771                                   |
| 78                | 868                                  | 789                           | 783                                   | 780                                  | 781                           | 782                                   |

- Thermocouple broken due to equipment failure.

See **figure 7** for the location of the thermocouples.

# The Building Test Centre

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## Specimen Lateral Deflection

| Time<br>(minutes) | Deflection (mm) |           |
|-------------------|-----------------|-----------|
|                   | Centre          | Free Edge |
| 0                 | 0               | 0         |
| 1                 | 7               | 0         |
| 2                 | 9               | 1         |
| 3                 | 10              | 1         |
| 4                 | 10              | 1         |
| 5                 | 10              | 1         |
| 6                 | 9               | 1         |
| 7                 | 8               | 1         |
| 8                 | 7               | 1         |
| 9                 | 7               | 0         |
| 10                | 7               | 0         |
| 11                | 8               | 0         |
| 12                | 8               | 0         |
| 13                | 8               | 0         |
| 14                | 9               | 0         |
| 15                | 9               | 0         |
| 16                | 10              | 0         |
| 17                | 12              | 0         |
| 18                | 15              | 0         |
| 19                | 19              | 1         |
| 20                | 24              | 1         |
| 21                | 29              | 2         |
| 22                | 33              | 3         |
| 23                | 36              | 4         |
| 24                | 38              | 6         |
| 25                | 41              | 7         |
| 26                | 44              | 9         |
| 27                | 46              | 10        |
| 28                | 48              | 12        |
| 29                | 49              | 12        |
| 30                | 50              | 13        |
| 31                | 52              | 13        |
| 32                | 53              | 14        |
| 33                | 54              | 14        |
| 34                | 55              | 14        |
| 35                | 56              | 14        |
| 36                | 57              | 15        |
| 37                | 58              | 15        |

Customer: **British Gypsum**

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# The Building Test Centre

Fire Acoustics Structures

The Building Test Centre  
British Gypsum  
East Leake  
Loughborough  
Leicestershire, LE12 6NP  
Tel: (0115) 945 1564  
Fax: (0115) 945 1562  
Email: btc.testing@saint-gobain.com

| Time<br>(minutes) | Deflection (mm) |           |
|-------------------|-----------------|-----------|
|                   | Centre          | Free Edge |
| 38                | 59              | 16        |
| 39                | 60              | 16        |
| 40                | 61              | 16        |
| 41                | 61              | 17        |
| 42                | 62              | 17        |
| 43                | 62              | 18        |
| 44                | 62              | 19        |
| 45                | 62              | 19        |
| 46                | 62              | 20        |
| 47                | 61              | 21        |
| 48                | 61              | 22        |
| 49                | 61              | 22        |
| 50                | 60              | 23        |
| 51                | 61              | 24        |
| 52                | 62              | 24        |
| 53                | 62              | 24        |
| 54                | 62              | 25        |
| 55                | 63              | 25        |
| 56                | 63              | 25        |
| 57                | 63              | 25        |
| 58                | 63              | 25        |
| 59                | 61              | 25        |
| 60                | 61              | 26        |
| 61                | 60              | 27        |
| 62                | 58              | 29        |
| 63                | 57              | 30        |
| 64                | 55              | 30        |
| 65                | 51              | 31        |
| 66                | 46              | 31        |
| 67                | 38              | 32        |
| 68                | 31              | 32        |
| 69                | 28              | 32        |
| 70                | 24              | 32        |
| 71                | 21              | 32        |
| 72                | 17              | 32        |
| 73                | 14              | 34        |
| 74                | 10              | 35        |
| 75                | 8               | 36        |
| 76                | 6               | 35        |
| 77                | 5               | 33        |

Customer: **British Gypsum**

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| Time<br>(minutes) | Deflection (mm) |           |
|-------------------|-----------------|-----------|
|                   | Centre          | Free Edge |
| 78                | 2               | 31        |

The deflection was recorded at the approximate centre of the specimen and at mid-height at the free edge. Positive readings indicate deflection into the furnace.

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## PHOTOGRAPHS

Exposed face prior to test



Customer: **British Gypsum**

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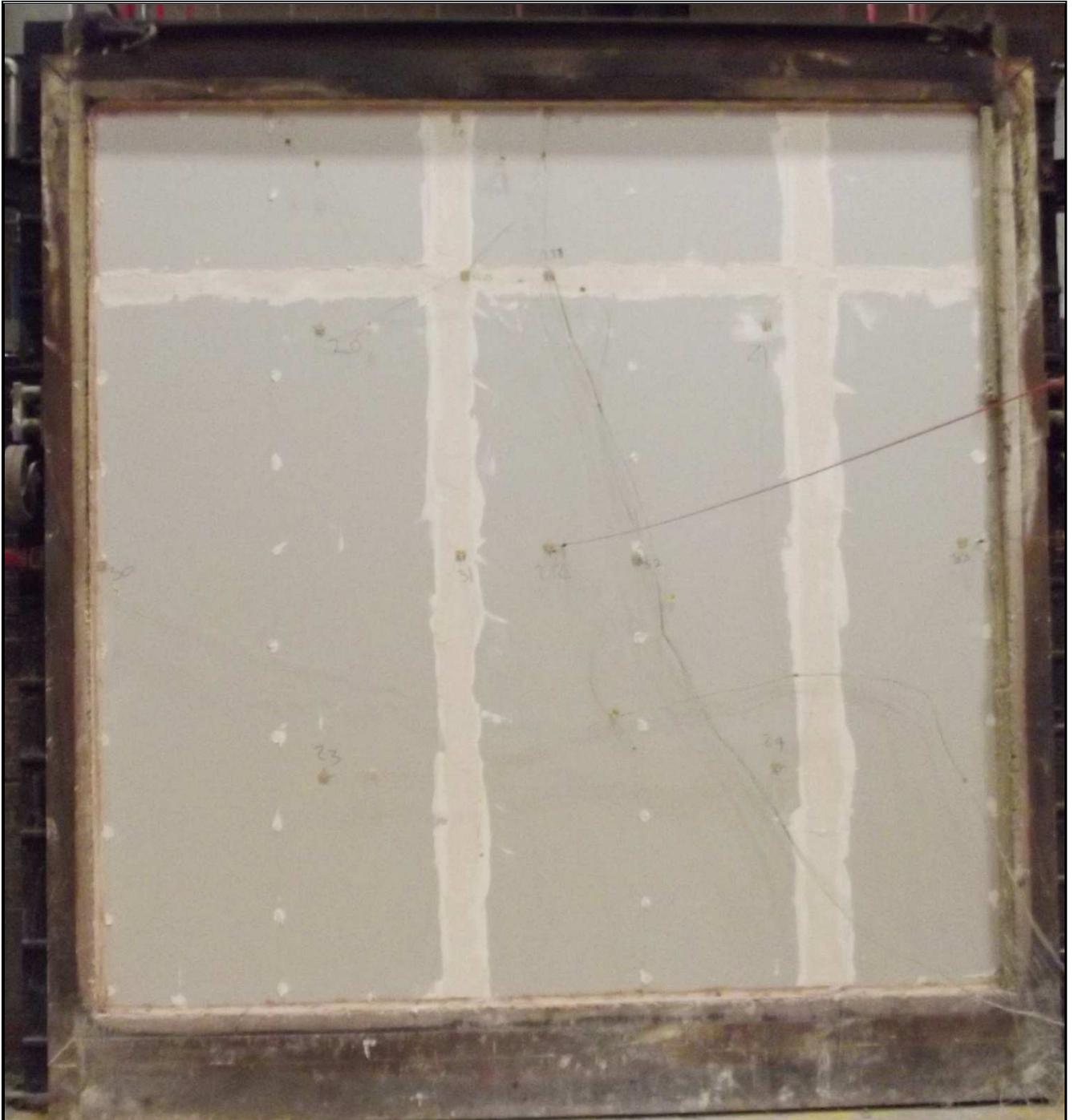
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Unexposed face prior to test



Customer: **British Gypsum**

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Unexposed face at 30 minutes



Customer: **British Gypsum**

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Unexposed face at 1 hour



Customer: **British Gypsum**

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# The Building Test Centre

Fire Acoustics Structures

The Building Test Centre

British Gypsum

East Leake

Loughborough

Leicestershire, LE12 6NP

Tel: (0115) 945 1564

Fax: (0115) 945 1562

Email: [btc.testing@saint-gobain.com](mailto:btc.testing@saint-gobain.com)

Unexposed face at 1 hour, 18 minutes, at test termination



Customer: **British Gypsum**

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## FIELD OF DIRECT APPLICATION

### General

The results of the fire test are directly applicable to similar constructions where one or more of the changes listed below are made and the construction continues to comply with the appropriate design code for its stiffness and stability.

- i) Decrease in height from 3000mm.
- ii) Increase in the thickness of the wall (minimum thickness 97mm).
- iii) Increase thickness of component materials (minimum Gypframe stud depth 70mm, minimum Gypframe stud gauge 0.50mm).
- iv) Decrease in the linear dimensions of the boards but not thickness ( $\leq 2400\text{mm}$  (long)  $\times \leq 1200\text{mm}$  (wide) Gyproc Habito).
- v) Decrease stud spacing from 600mm.
- vi) Decrease in fixing centres from 300.
- vii) Horizontal and vertical joints, of the type tested.

### Extension of width

The width of an identical construction may be increased as the specimen was tested at nominally 3000mm wide with one vertical edge without restraint.

### Extension of height

The height of constructions tested at a minimum of 3000mm, may be increased to 4000mm at the following fire resistance periods as the lateral deflection was below 100mm.

|                     |                     |
|---------------------|---------------------|
| 30 minutes          | 60 minutes          |
| $\leq 100\text{mm}$ | $\leq 100\text{mm}$ |